



OBERFIELD'S INC[®]

Columbus • Delaware • Marion • Sunbury

528 London Road, PO Box 362
Delaware, OH 43015-0362
www.oberfields.com
info@oberfields.com

614-252-0955
740-369-7644
800-845-7644
Fax 740-363-7644

STANDARD UNITS

MASONRY VENEER



CUSTOM CAST STONE

ARCHITECTURAL • COMMERCIAL • RESIDENTIAL

Your Single Source

Custom Cast Stone is setting the standard in masonry veneer stone. Our standard units are an economical veneer product that far exceeds the standard set forth by our industry. Our plant utilizes the finest raw material and the most up-to-date technology available. Our mix design is developed to be used in both our custom stone as well as our standard units making Custom Cast Stone *"Your Single Source."*

Our Standard units have a fine grained texture similar to natural cut stone with crisp clean edges. All of our products are vapor cured to increase strength, reduce efflorescence and provide long term durability. Founded in 1993, we believe it is our experience that enables us to produce the finest veneer stone in the industry.



Custom Cast Stone has set the standard in masonry veneer.



Helpful Technical Guidelines for your Masonry Veneer Project

Masonry veneer units up to 16" in height can be anchored using traditional masonry wall ties. Units greater than 16" in height should use stainless steel anchors.

We recommend the use of control joints to be no more than 20' 0" on center, at all window openings and inside corners and 4' 0" from all outside corners.

The use of a bond break between different materials is recommended. Visquene is an adequate material for a bond break and will also keep the stone wall clean throughout construction. Make sure to clean the brick first and then cut the visquene off and wash the stone. This will eliminate streaking from the cleaning agent running off the brick and onto the stone.

We recommend using Sure Kleen 600 to clean the stone. Soak the wall, apply cleaning agent with a bristle brush, scrub and thoroughly rinse with clean water. Never use muriatic acid or a high pressure sprayer to clean masonry.



Choose from a wide variety of styles and textures.

Specifying Custom Cast Stone *Standard Unit* Masonry Veneer

Custom Cast Stone's *Standard Unit* Masonry Veneer exceeds the requirements for most masonry veneer. Our product may be used at or below grade.

Product to have a minimum of 5,000 P.S.I.

Product to have absorption of 6% or less.

Manufacturer to have a minimum of ten years experience.

Manufacturer to Vapor Cure in 100% humidity for 12 hours which creates higher strengths. The carbon dioxide content in vapor provides carbonization at the surface, to minimize efflorescence.



Standard Unit Veneer Sizes and Styles

<i>Product I.D. #</i>	<i>Height</i>	<i>Length</i>	<i>Width</i>	<i>Texture</i>	<i>Style</i>
CCS-104	3 5/8"	23 5/8"	3 5/8"	Smooth	Stretcher
CCS-108	7 5/8"	23 5/8"	3 5/8"	Smooth	Stretcher
CCS-112	11 5/8"	23 5/8"	3 5/8"	Smooth	Stretcher
CCS-116	15 5/8"	23 5/8"	3 5/8"	Smooth	Stretcher
CCS-SF104	3 5/8"	23 5/8"	3 5/8"	Split Face	Stretcher
CCS-SF108	7 5/8"	23 5/8"	4 3/8"	Split Face	Stretcher
CCS-SF112	11 5/8"	23 5/8"	4 3/8"	Split Face	Stretcher
CCS-SF116	15 5/8"	23 5/8"	5"	Split Face	Stretcher
CCS-RF104	3 5/8"	23 5/8"	3 5/8"	Rock Face	Stretcher
CCS-RF108	7 5/8"	23 5/8"	3 5/8"	Rock Face	Stretcher
CCS-RF112	11 5/8"	23 5/8"	3 5/8"	Rock Face	Stretcher
CCS-RF116	15 5/8"	23 5/8"	3 5/8"	Rock Face	Stretcher
CCS-SCH108	7 5/8"	23 5/8"	3 5/8"	Chamfer	Single
CCS-FCH108	7 5/8"	23 5/8"	3 5/8"	Chamfer	Full
CCS-SCH112	11 5/8"	23 5/8"	4 5/8"	Chamfer	Single
CCS-FCH112	11 5/8"	23 5/8"	4 5/8"	Chamfer	Full
CCS-BN104	3 5/8"	23 5/8"	5 5/8"	Bullnose	Stretcher
CCS-BNC104	3 5/8"	23 5/8"	5 5/8"	Bullnose	Corner

We are here to help you with all of your technical needs.

Standard Unit Veneer Sizes and Styles

<i>Product I.D. #</i>	<i>Height</i>	<i>Length</i>	<i>Width</i>	<i>Texture</i>	<i>Style</i>
CCS-SFC104	3 5/8"	22 5/8"	3 5/8"	Split Face	Corner
CCS-SFC108	7 5/8"	22 5/8"	4 3/8"	Split Face	Corner
CCS-SFC112	11 5/8"	22 5/8"	4 3/8"	Split Face	Corner
CCS-SFC116	15 5/8"	22 5/8"	5"	Split Face	Corner
CCS-RFC104	3 5/8"	22 5/8"	3 5/8"	Rock Face	Corner
CCS-RFC108	7 5/8"	22 5/8"	3 5/8"	Rock Face	Corner
CCS-RFC112	11 5/8"	22 5/8"	3 5/8"	Rock Face	Corner
CCS-RFC116	15 5/8"	22 5/8"	3 5/8"	Rock Face	Corner

Now Featuring Five New Products!



Custom Cast Stone is manufacturing the country's finest 16" x 24" Rock Face Veneer Unit made by machine. This piece is a very economical way to get that large natural stone look for the base of any building.



We now also have a 12" x 24" single chamfer and full chamfered standard unit.



The standard 4" x 24" bullnose unit is now more economical than ever. This is a great transition unit to separate the base stone from the brick.



Five of our most popular keystones are available at any time. Our inventory is at your disposal.

Our machine made product line just got even better.....

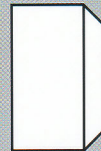
Choose from a variety of Standard Profiles!



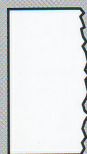
Smooth Face



Single Chamfer



Full Chamfer



Split Face



Rock Face



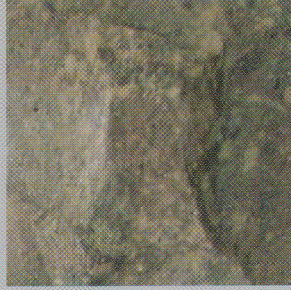
Bullnose



Also Featuring Custom Cast Blends!



Canyon



Brownstone



Desert Sand



Glacier Mist



Mossy Green



Sedona Red

These colors come in any style or texture.

734 EAST 169TH STREET • WESTFIELD, IN 46074

TOLL FREE 888.776.9960 • TOLL FREE FAX 888.776.9965

WWW.CUSTOMCASTSTONE.COM



** Custom Colors Also Available **

Please refer to the Custom Cast Stone color kit for more accurate representation.