



METICULOUS CARE FOR DETAILS

ProVia's stones are carefully selected from unique geographic regions and then skillfully molded and cast. Special care is taken to maximize nature's beauty of the undercut for stunning realism. Once the mold creation process has been completed and it moves into production, stones are meticulously colorized using raw pigments and oxides providing richness to every stone.

We use nothing but the finest materials in our products including superior shale aggregates. Each mixture of base material is quality controlled for batch-to-batch consistency. Our leading edge processes and equipment ensure that every step in the creation of our products is optimized for aesthetics and consistency. A relentless pursuit of quality excellence in products and services distinguishes us from other stone manufacturers and helps us deliver real value to every customer, every day.

LIFETIME LIMITED WARRANTY



ARTISANSHIP

Through years of experience, innovation and artistic excellence – ProVia's stone collections provide enduring beauty that reliably withstands the elements



DEEP UNDERCUTS

Capturing drama through shadows created by deep undercuts is a technique that produces stone collections of lasting beauty and realism.



LUSH COLORS

From richly textured surfaces to artistically infused colors including ochers, umbers, plums and russets - ProVia's stone collections add warmth and beauty to any home.



THIRD PARTY ACCREDITATION AND TESTING

ProVia's stone products are voluntarily tested and certified through the IAPMO product certification agency and meet or exceed ASTM, IBC and IRC standards.

NEW FOR 2018 ENHANCED COLORING SYSTEM

Introducing an all-new stone coloring process designed to capture the beauty of natural stone colors, while elevating the vibrant intensity of selective stones. This advanced coloring process involves multiple stages of hand-layering rich pigments, resulting in subtle color shades with maximum depth and enhanced curb appeal.



Look for this symbol next to the Enhanced colors featured in our catalog:

- Mystic Ledgestone
- Harbor Limestone
- Frost Terra Cut[™]





COLOR

GATHERING INSPIRATION FROM NATURE

ProVia's color palettes are designed to give you confidence in choosing the right stone colors for your home. Gathering inspiration from natural settings across the United States, the following groupings depict similar color palettes being used across a variety of stone profiles.



Selecting stone and stone accessories should be enjoyable as you consider the various stone profiles and color choices available to you. This color palette guide, and any areas marked with our exclusive

Architectural Creativity icon, will help assist you in creatively blending various colors, profiles, trim colors and other design details to distinguish the look of your home, add tremendous curb appeal and create an exterior that you and your neighbors will love.

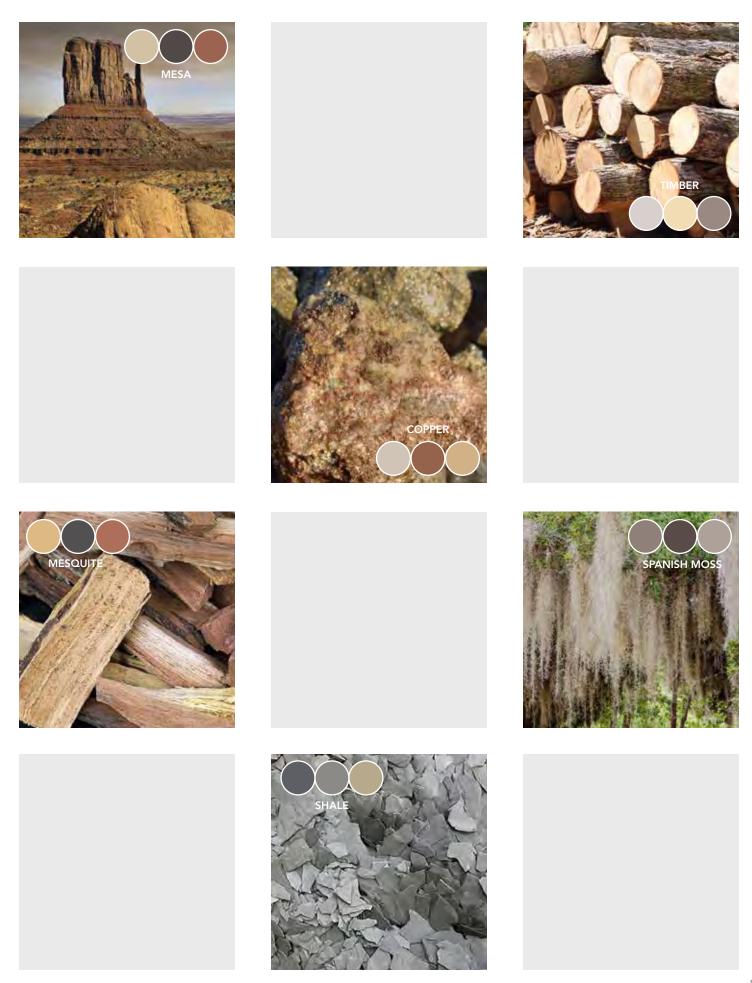












SEASHORE PALETTE

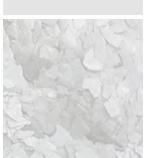
THE ESSENCE OF COASTAL BEACHES

From the coastal Pacific U.S., through the Gulf and up the Atlantic coast, this Seashore palette brings the tranquility of the beach to your front door.







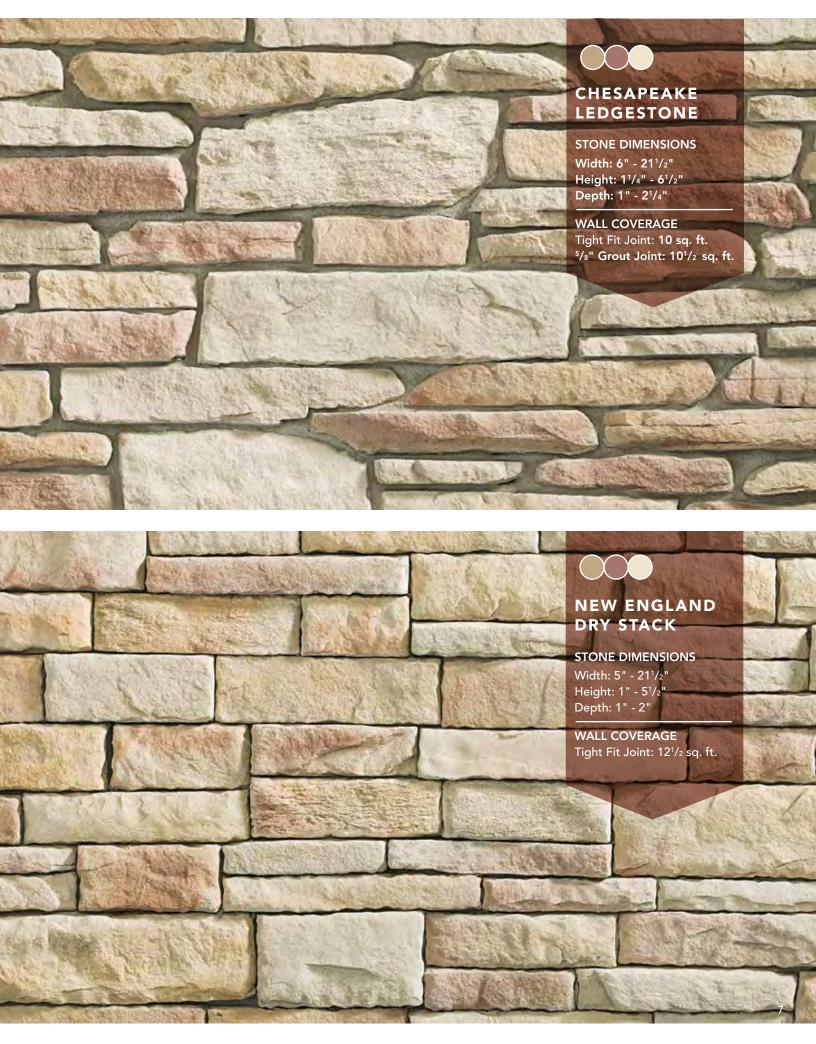












DESERT SANDS PALETTE

BLONDE HUES OF THE PACIFIC SOUTHWEST

The Desert Sands palette incorporates miles of delicate blonde sand with a hint of mountainous terrain.





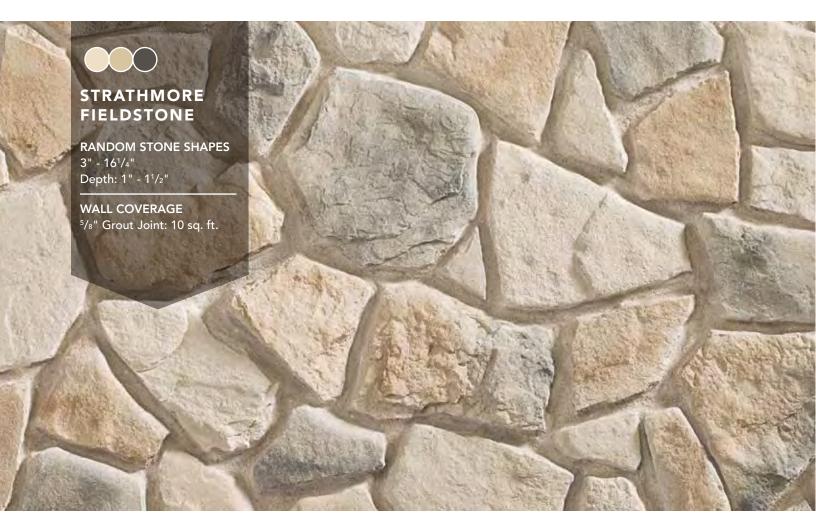














INNOVATION AND QUALITY DESIGNED TO BE A CUT ABOVE.

At ProVia®, we focus our attention on every detail that customers value. This includes the finest in design, coloring, material selection, aesthetic layout, molding, production, packaging and shipping. We care about details in ways others won't, and for this, we are known as a premier supplier of artfully hand-crafted manufactured stone.

To learn more details about our warranty and technical information, visit our website at:

provia.com.

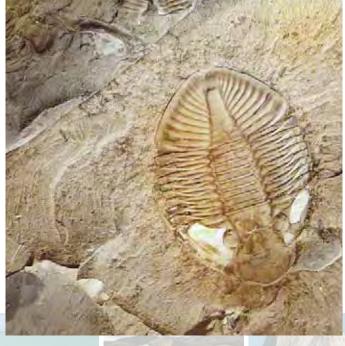




NATURALLY AGED SEPIA SHADES

The golden browns, grays and beiges of our Fossil palette portray the realism of ancient nature.













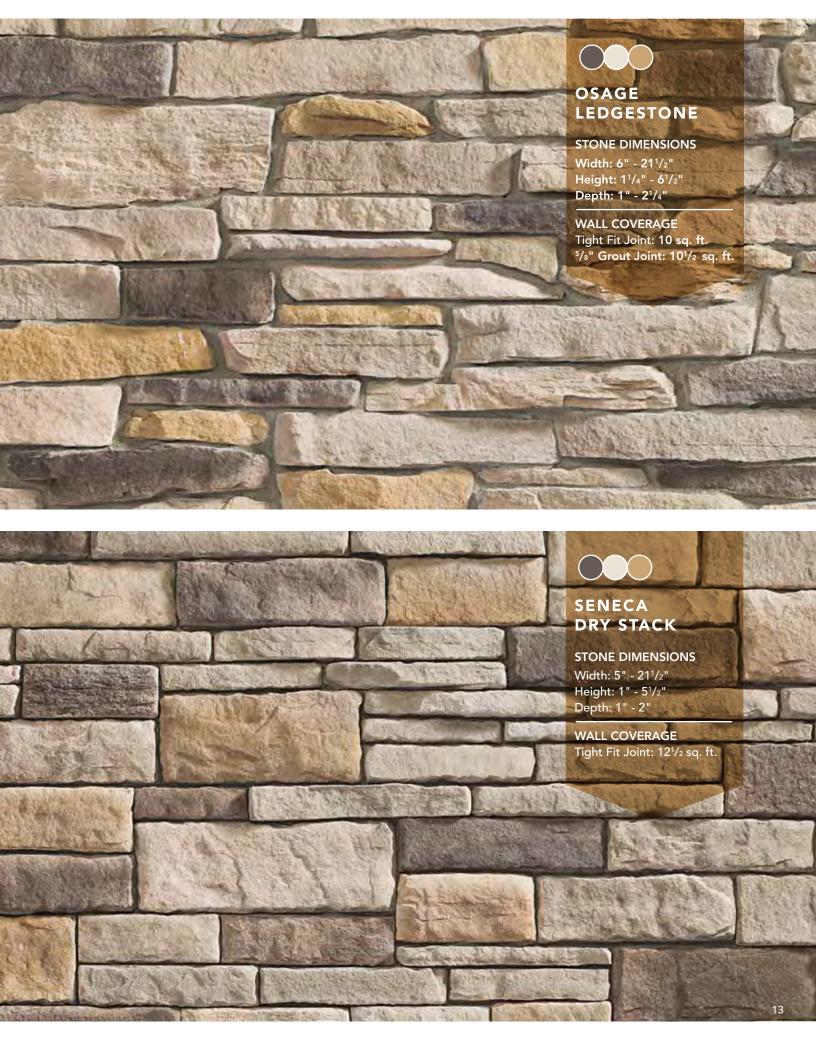


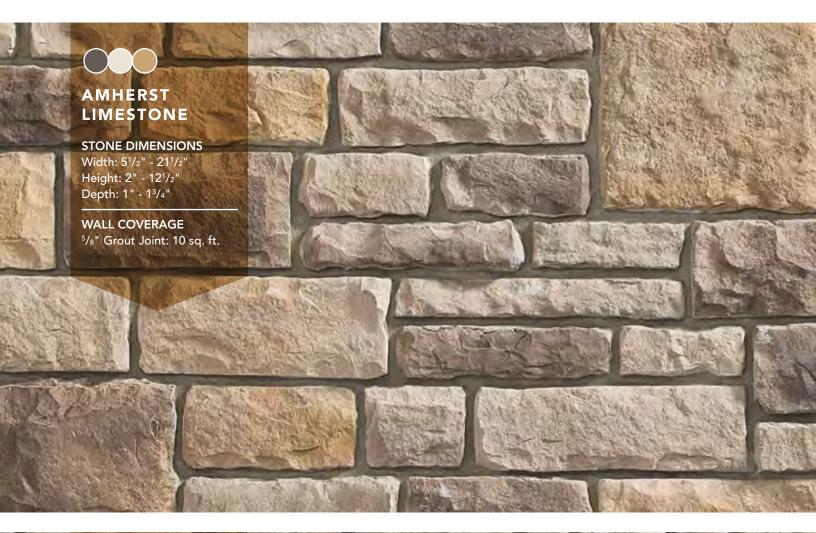




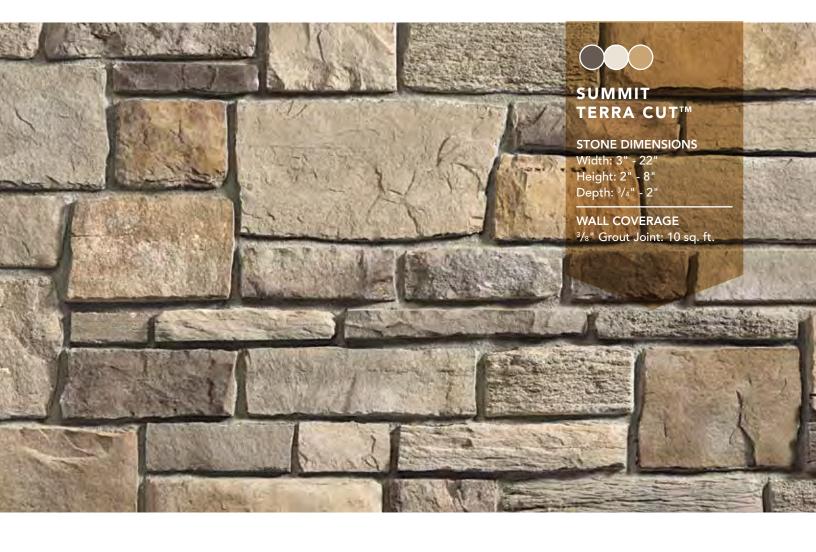


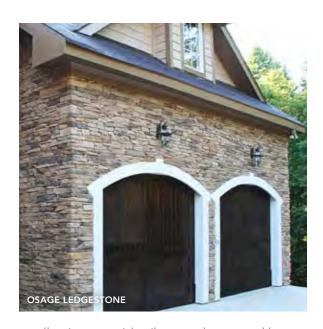












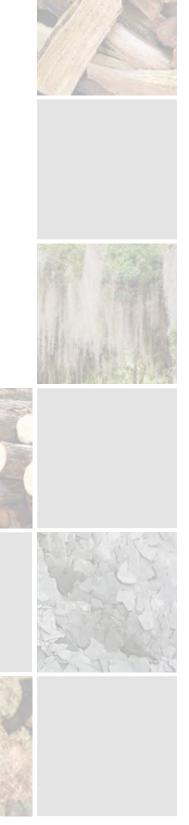
ProVia's stone collections provide vibrant color, natural beauty and realism.

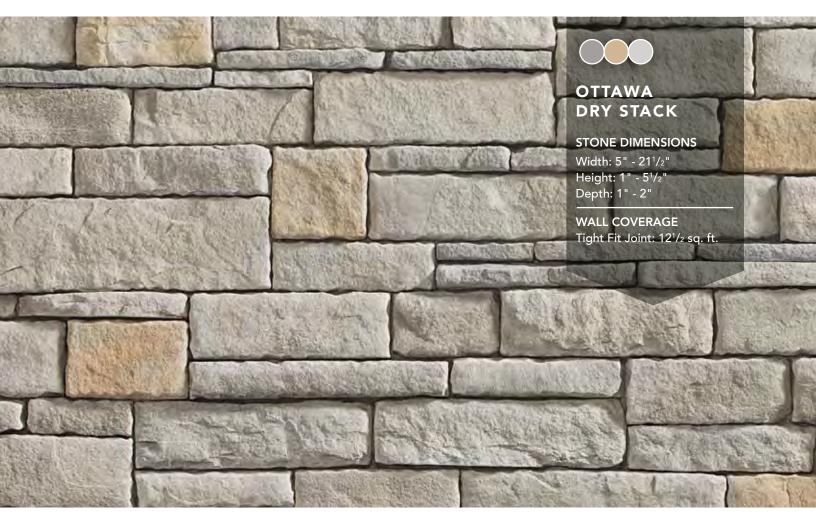


DELICATE TAWNY COMPLEXION

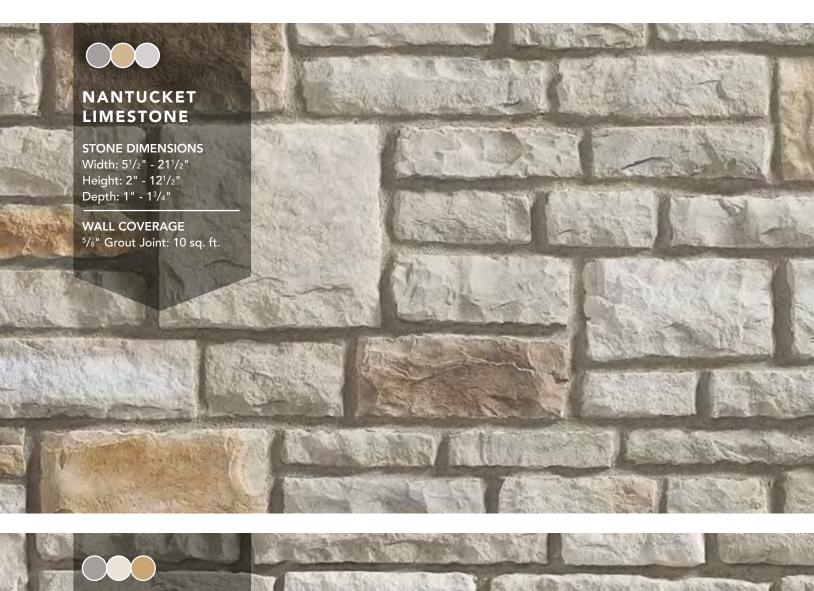
With its cool earthtone hues, the soothing look of the Glacier palette can create an appealing design element for many architectural styles.

BUFF Complementary Trim Color

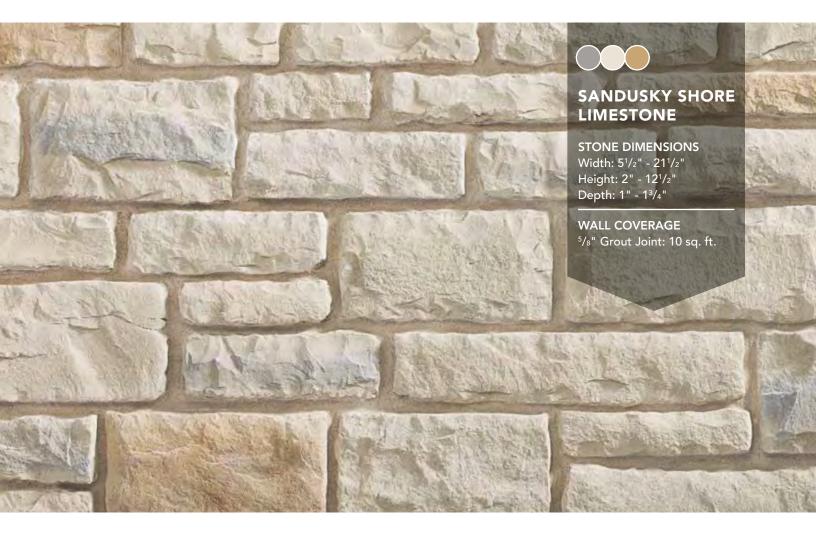














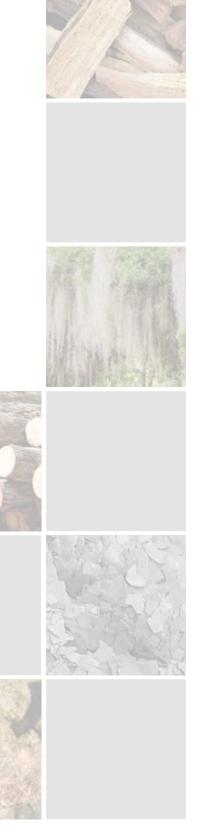
ProVia's stone collection designs begin with hand-selected stones from unique geographical regions.

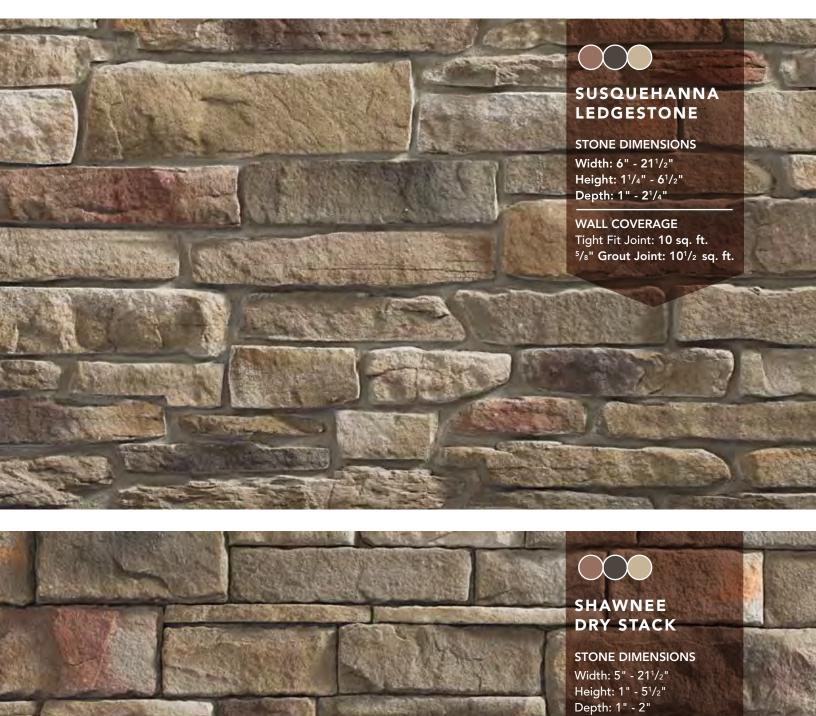


ORNATE UNDERGROUND BLUSH

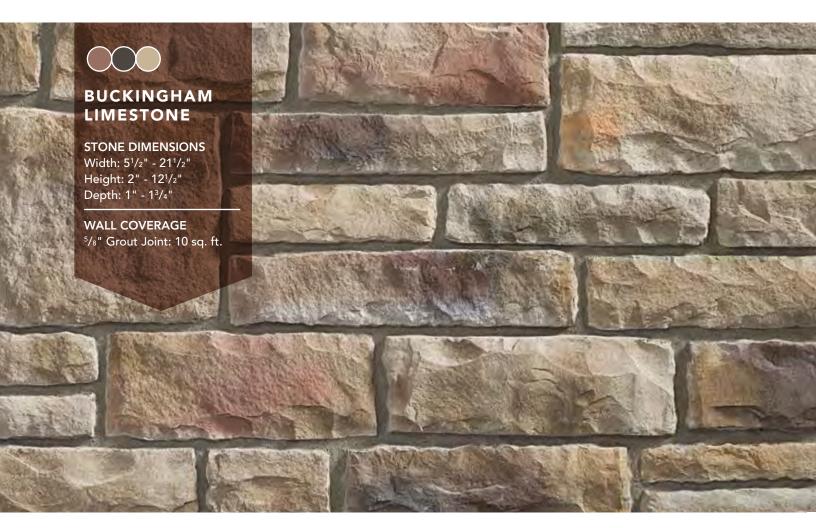
The Cavern palette's rich browns and rustic reds reflect stone found deep within the earth.

BUFF Contrasting Trim Color















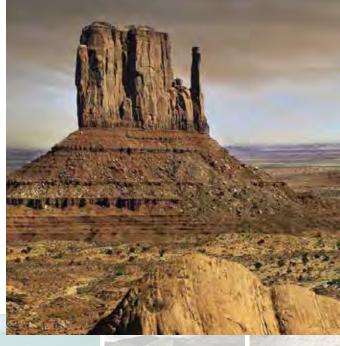
ProVia's stone collections provide design versatility and architectural enhancement.



SOPHISTICATED DESERT SOUTHWEST COLORS

The deep sweltering warm colors of the southwestern desert add that extra design element to heat up the appeal of your home's exterior.













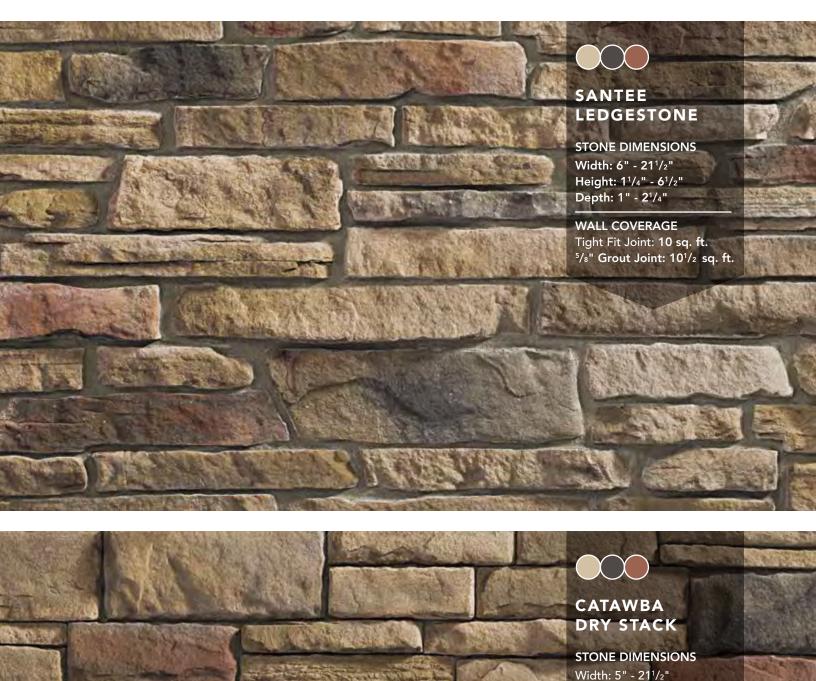




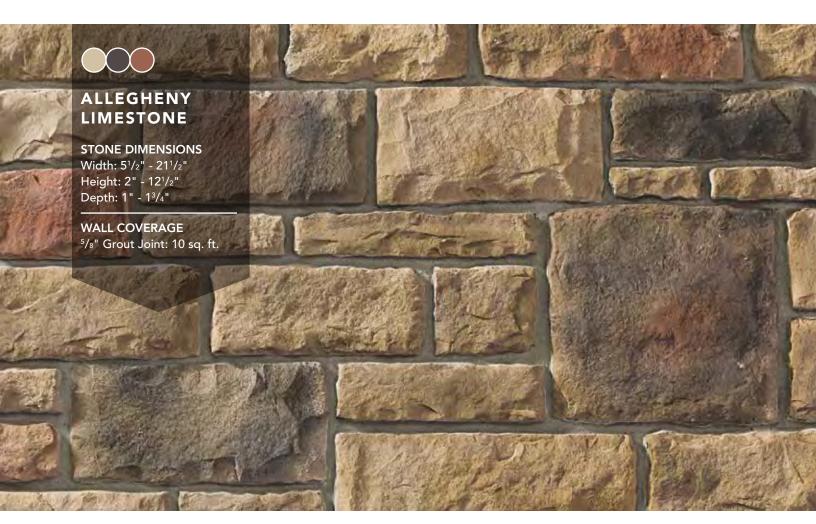


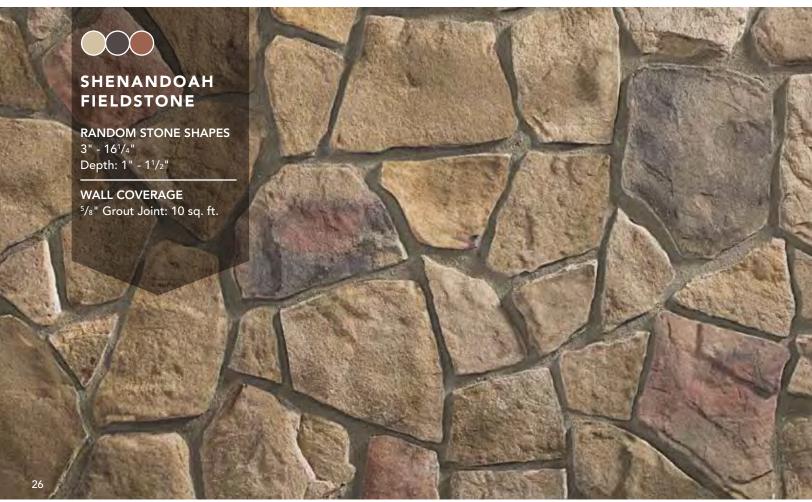




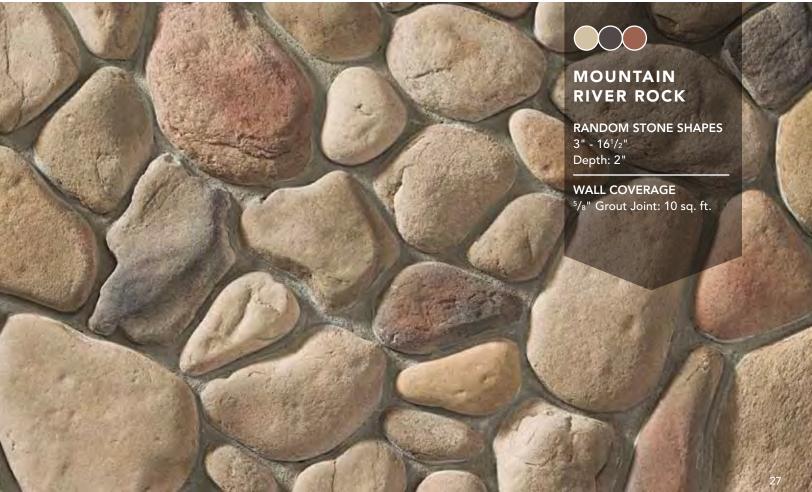












TIMBER PALETTE

COPIOUS WOODLAND TINTS

The honeyed browns of oak wood, together with the warm flame of rustic orange and ashen gray smoke combine to create the colors of the Timber palette.









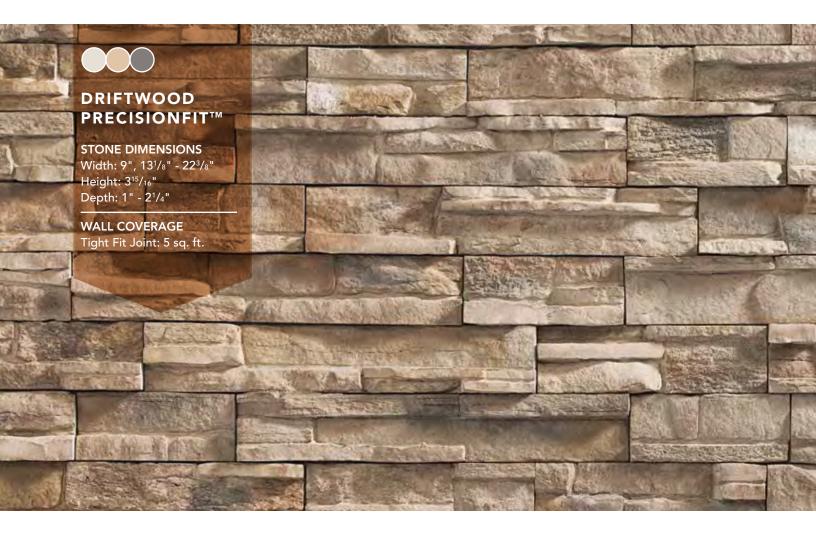














ProVia's stone is known as a premier, artfully hand-crafted manufactured stone product.

BEAUTY THAT IS ENHANCED BY DURABILITY AND REALISM.

Our passion for creating the most beautifully realistic and long-lasting stone surfaces for homes, architectural structures and accent areas has become our signature. Our desire is to engineer and manufacture stone products so close to natural stone, you'll have to turn it over to know it's manufactured.

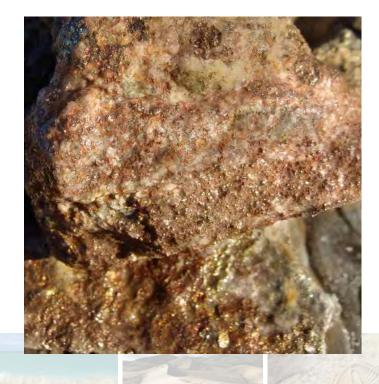


COPPER PALETTE

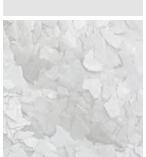
TASTEFUL ACCENTS OF EARTHEN ORE

Our Copper palette provides a buff brown base color melded with burnt orange hues, giving you a natural design option to update your traditional red brick home.







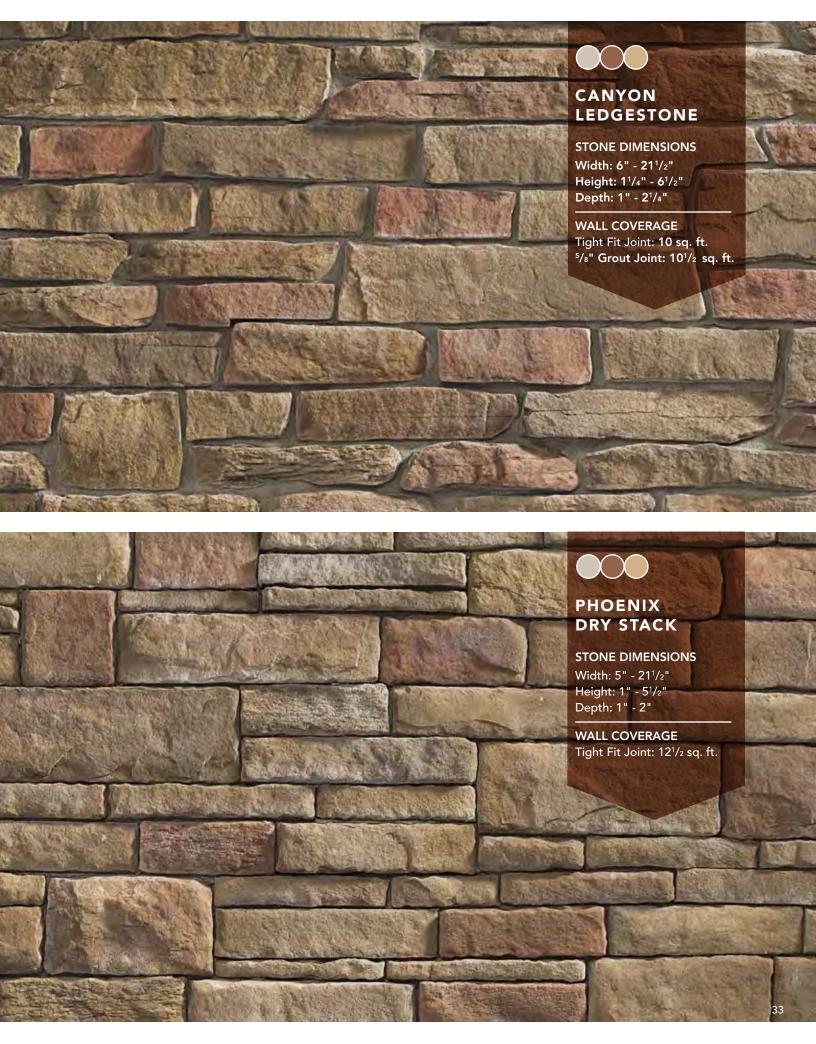




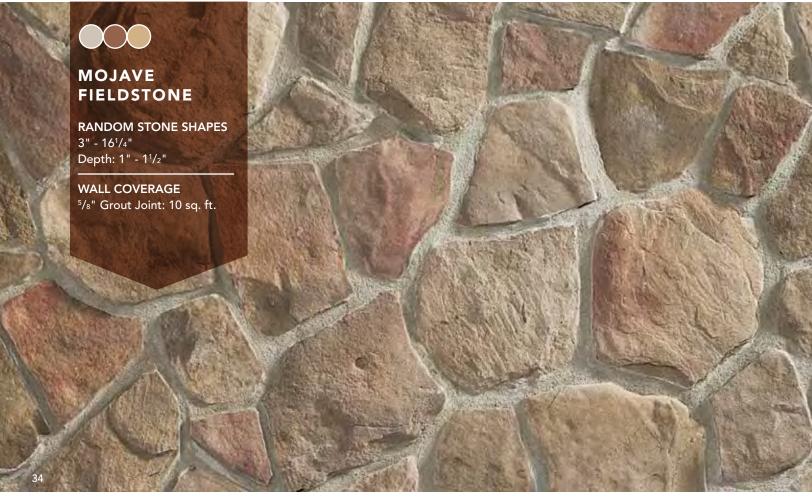


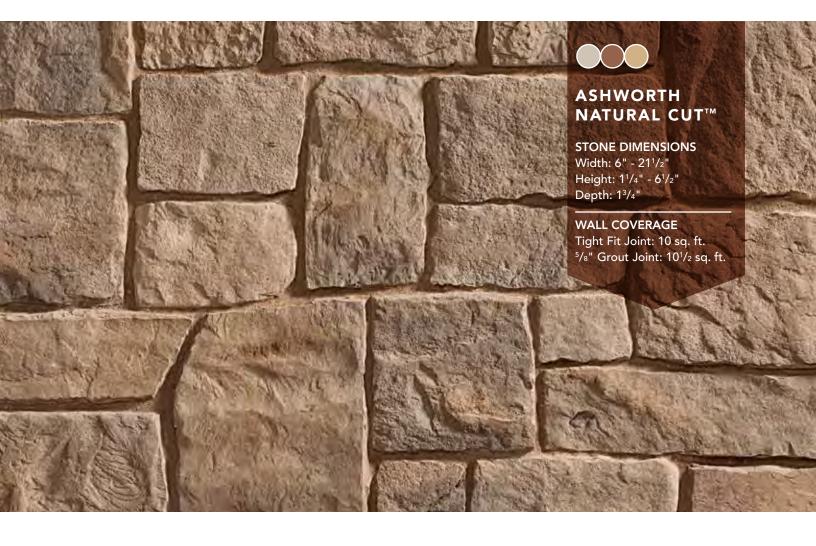














ProVia's stone collections are a great choice for decorative walls and more.

MESQUITE PALETTE

BOLD SMOKEY TONES

The strong distinctive natural wood base tones of our Mesquite palette give you a taste of the southwest.







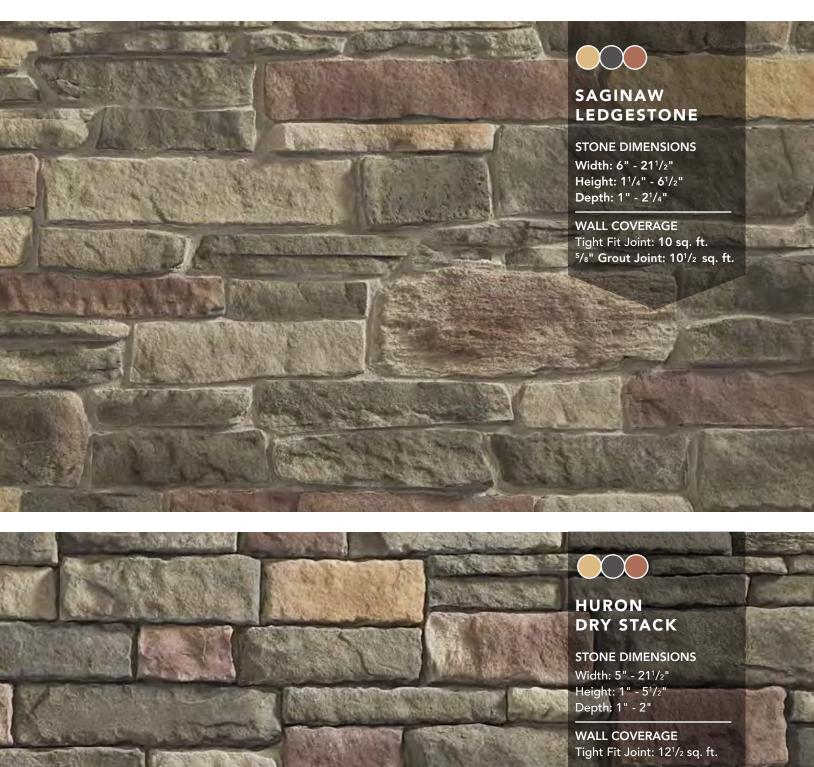




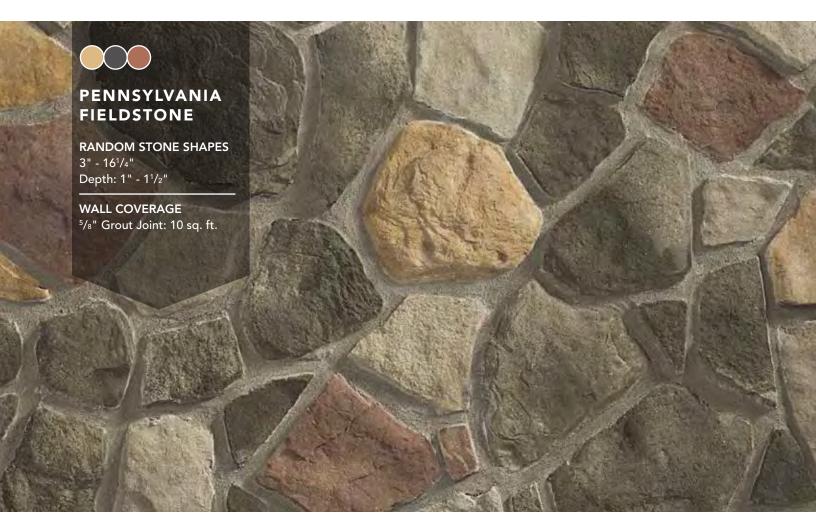


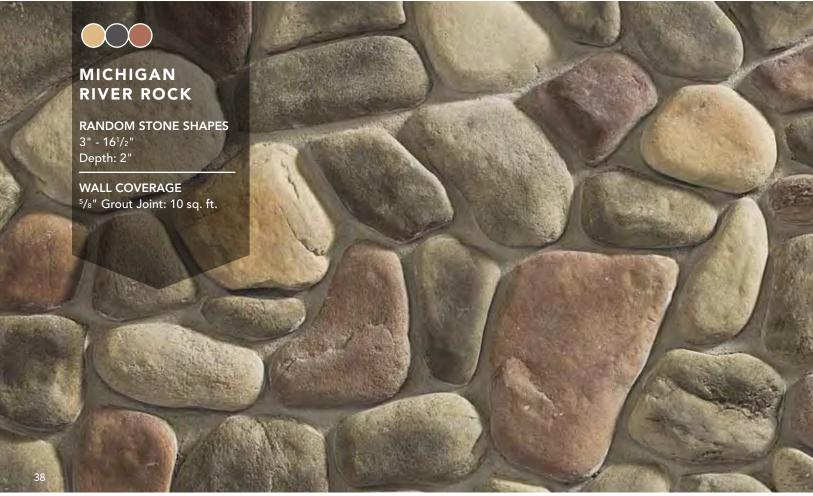












ARTFULLY HAND-CRAFTED MANUFACTURED STONE.

One of the many advantages to using ProVia's artfully crafted manufactured stone versus natural stone is that contractors can install it much quicker, which saves you exorbitant labor costs. Natural stone (and brick) installations are limited in the quantity of stone laid each day due to a need for it to "set-up." Installed too quickly before setting, the stability of natural stone is compromised. ProVia's stone products not only install quickly, but carry a



SPANISH MOSS PALETTE

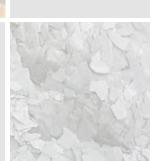
BLUSHES OF THE AMERICAN SOUTH

Spanish moss grows from southern oak trees and attracts onlooker's attention in a subtle way. This palette is excellent for homeowners looking to complement their bold siding and trim with a more subdued tone that draws attention in a unique way with its tame demeanor.







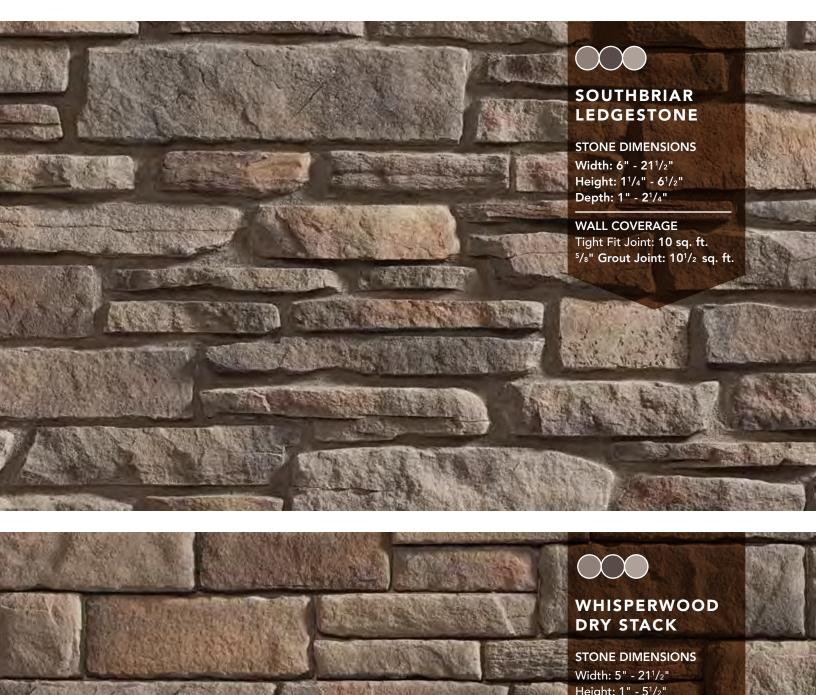




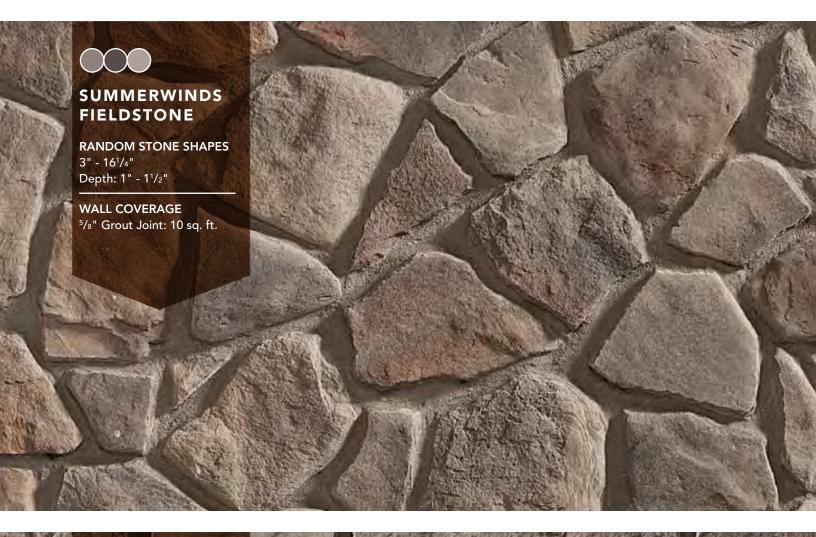














PROFESSIONAL-CLASS

THE DIFFERENCE BETWEEN STANDARD AND STAND OUT.

ProVia® is committed to providing consumers with the best quality manufactured stone products. Our products and methods are tested using AC-51 standards. These tests are completed in accordance with the IAPMO product certification agency. Many stone manufacturers do not comply with this third-party endorsement that ensures code compliance.





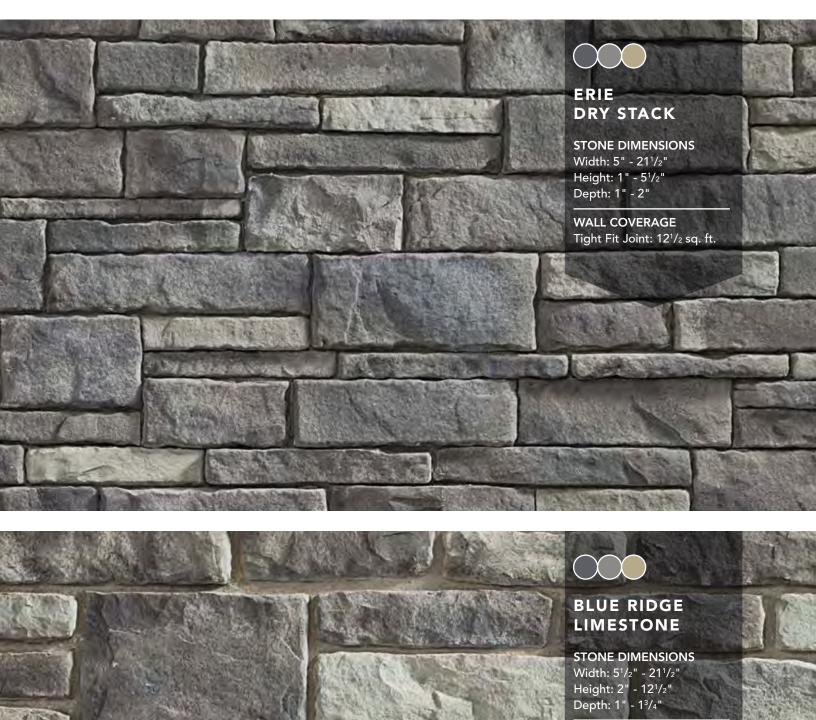


UNIQUELY BLENDED ASHEN HUES

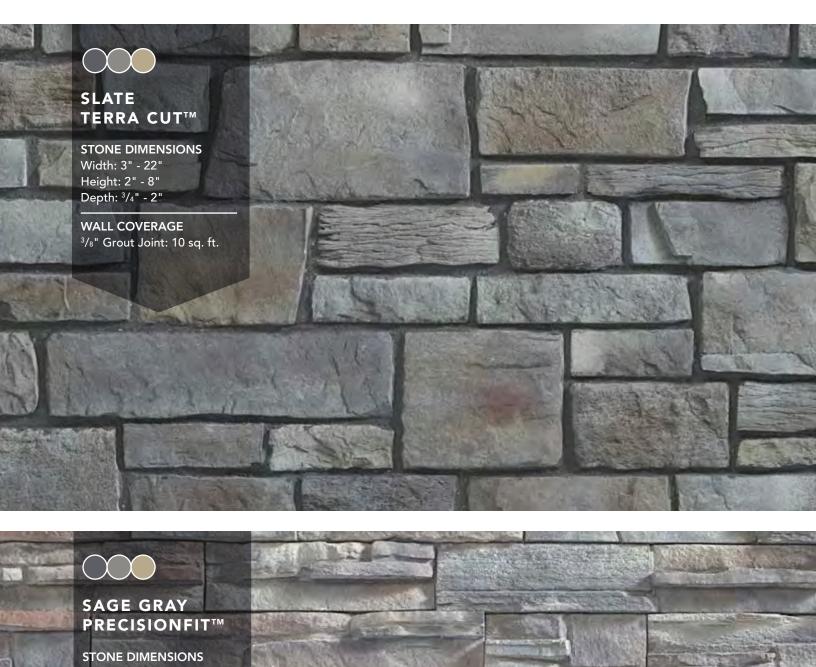
The Shale palette offers a subtle midnight darkness that many homeowners are striving to achieve.



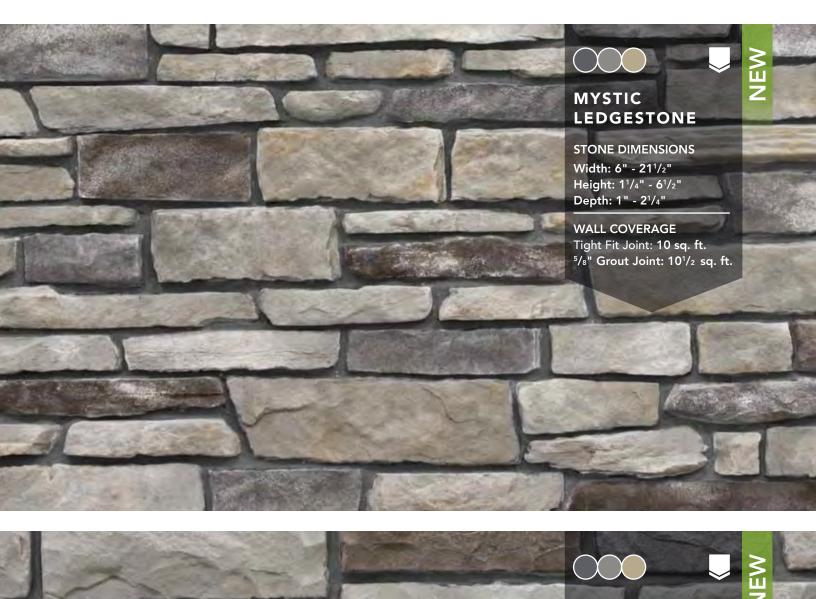




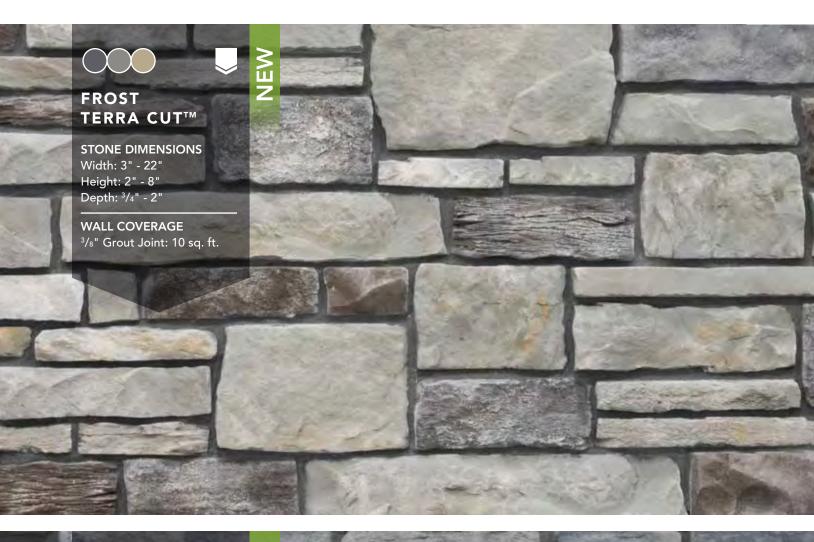














GALLERY OF HOMES

IMAGINATION COMES TO LIFE

ProVia® is a leading manufacturer of stone products for residential and commercial applications. Artfully crafted and designed to replicate the beauty and elegance of natural stones, each ProVia stone is manufactured for exceptional realism and quality. The result is a product that will reflect its original beauty for years to come.

ProVia can help take what you've imagined and bring it to life. The following pages show examples of how ProVia's stone products have turned dreams into reality for homeowners just like you.

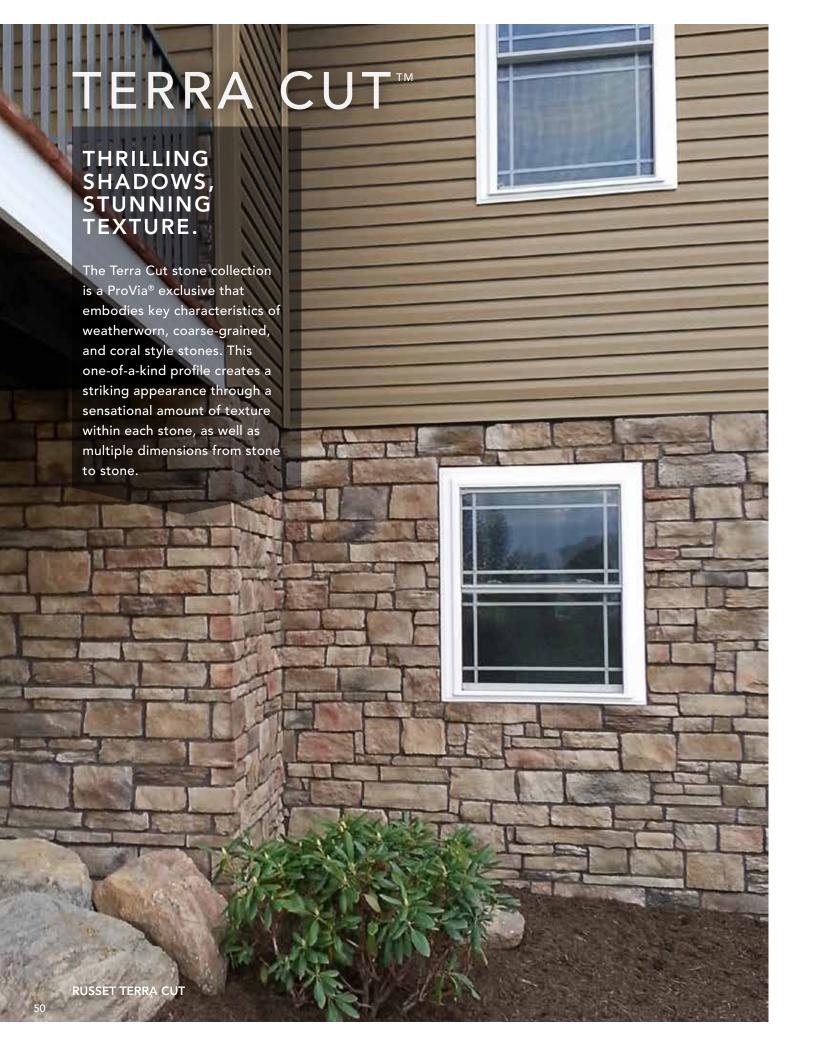




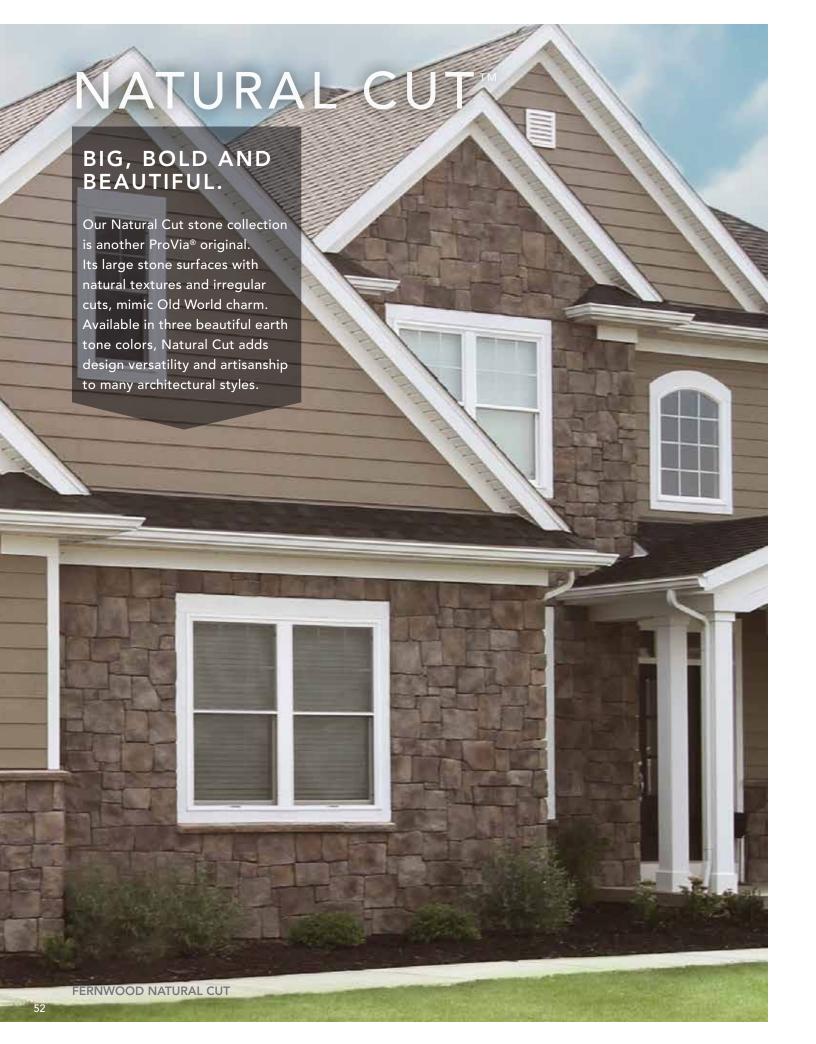


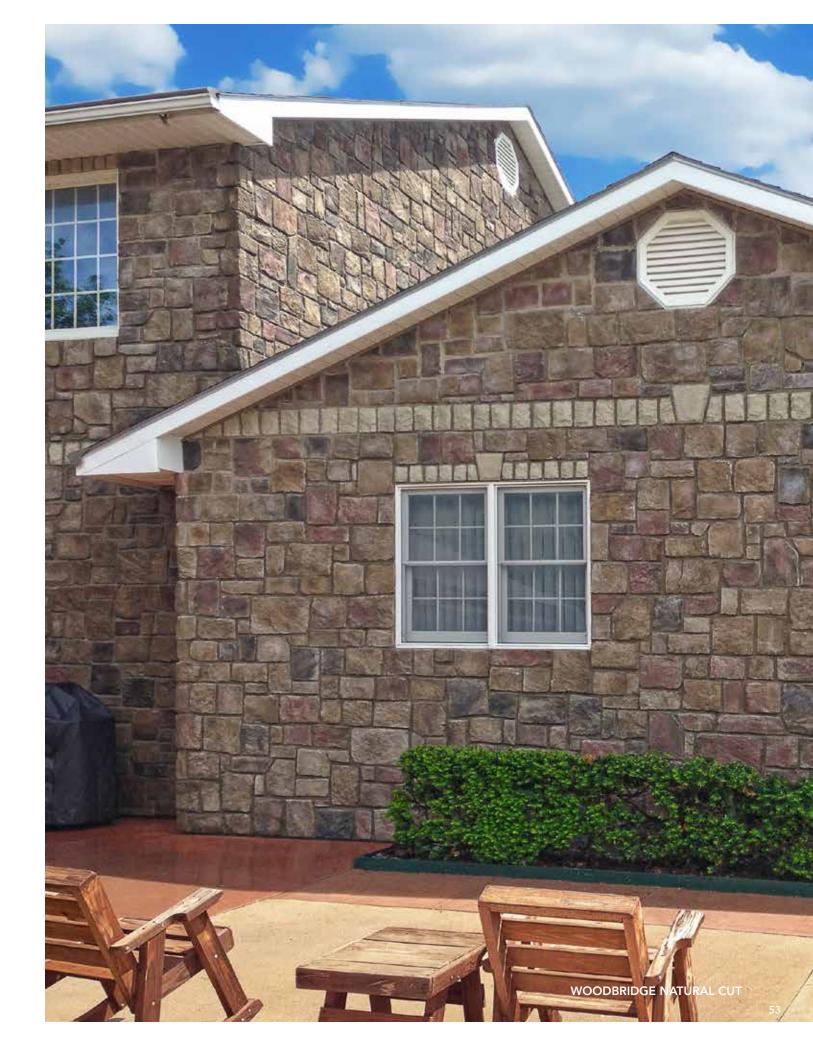




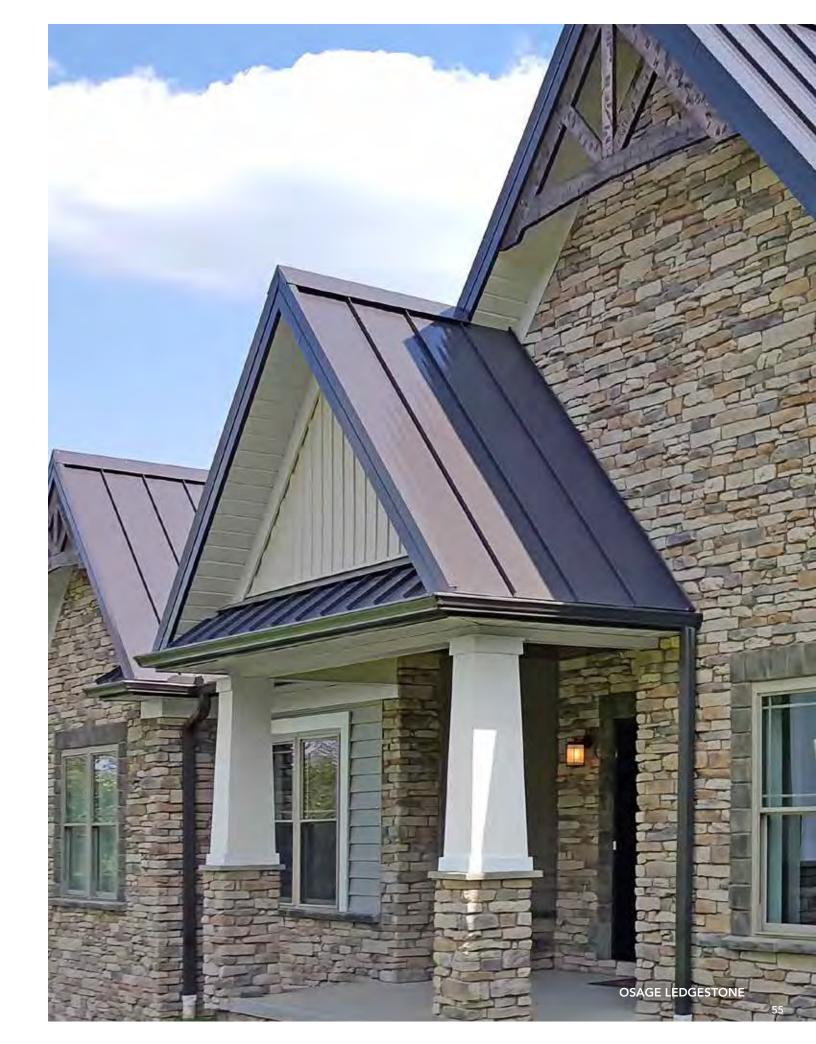




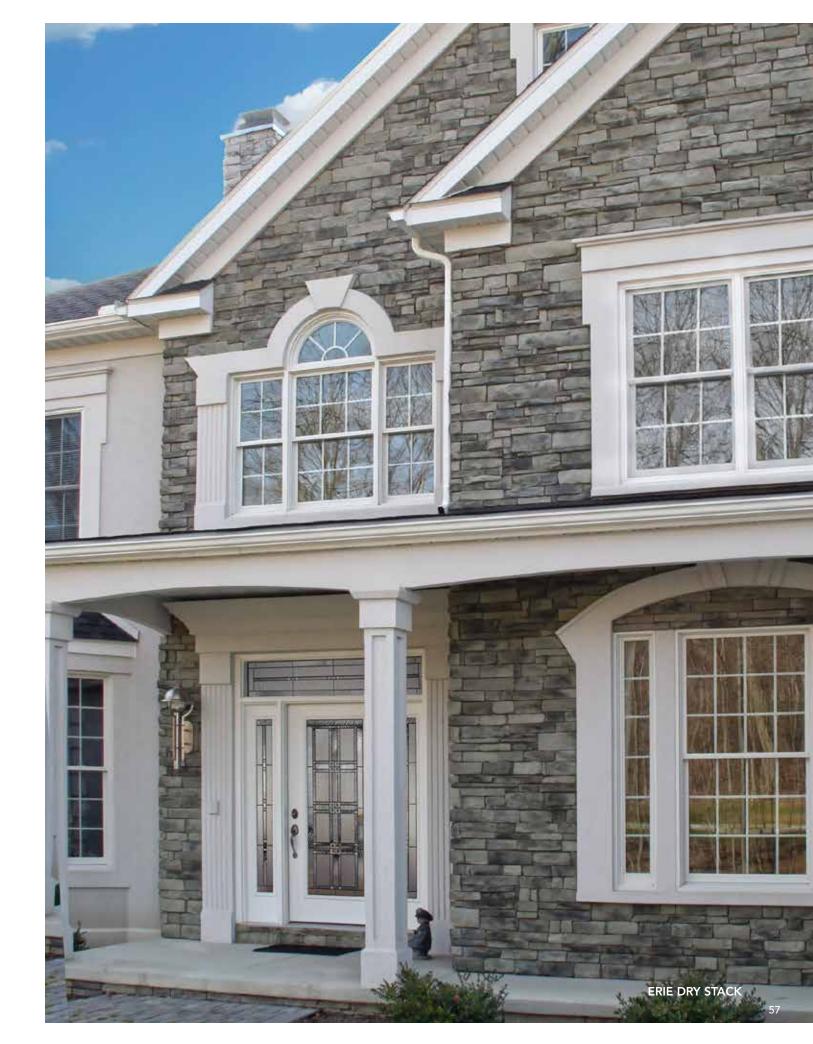




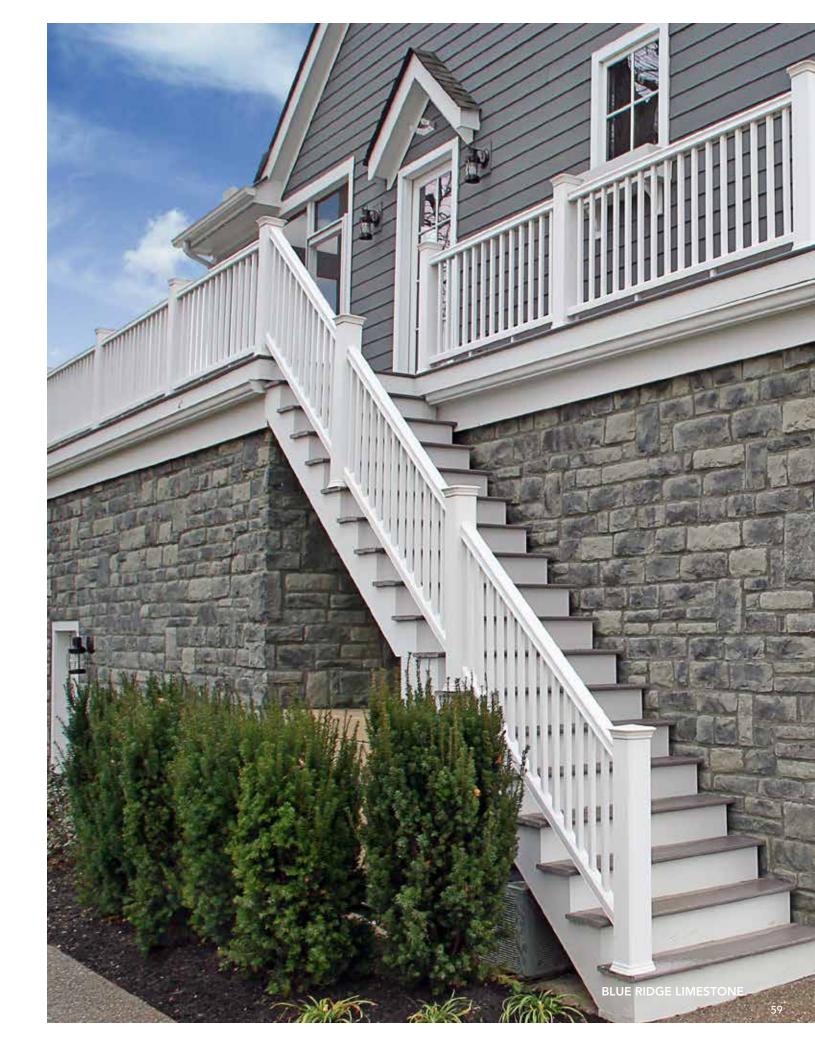




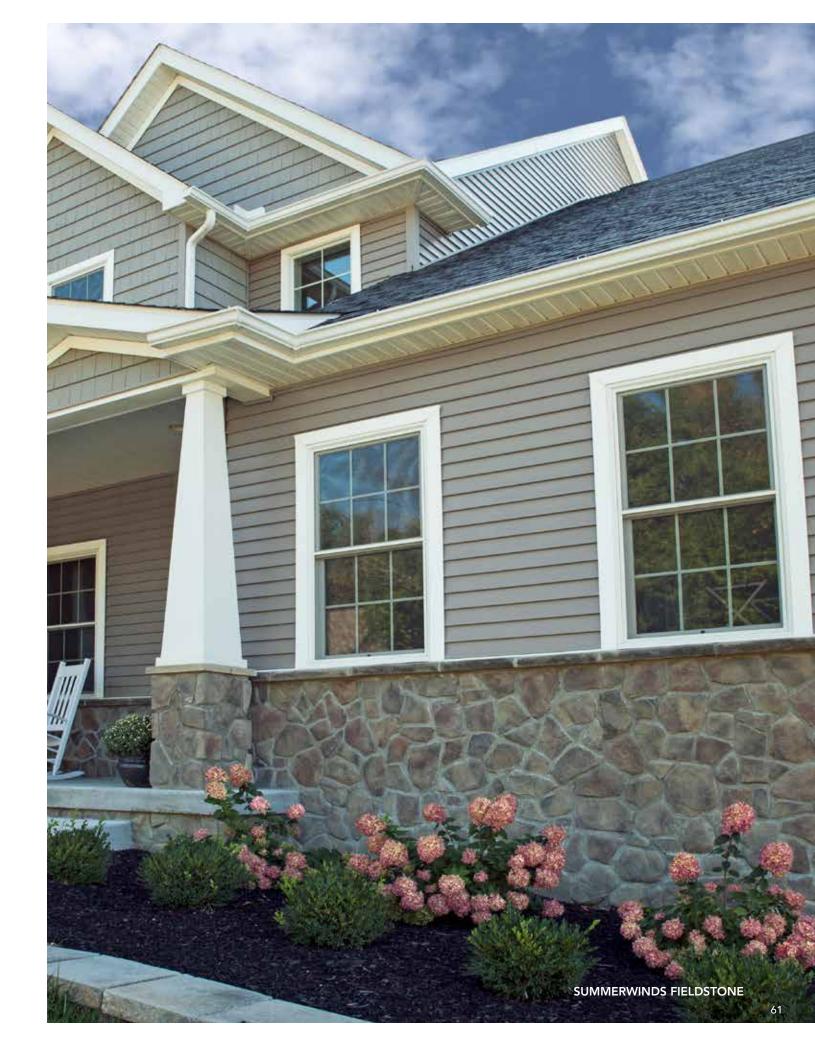


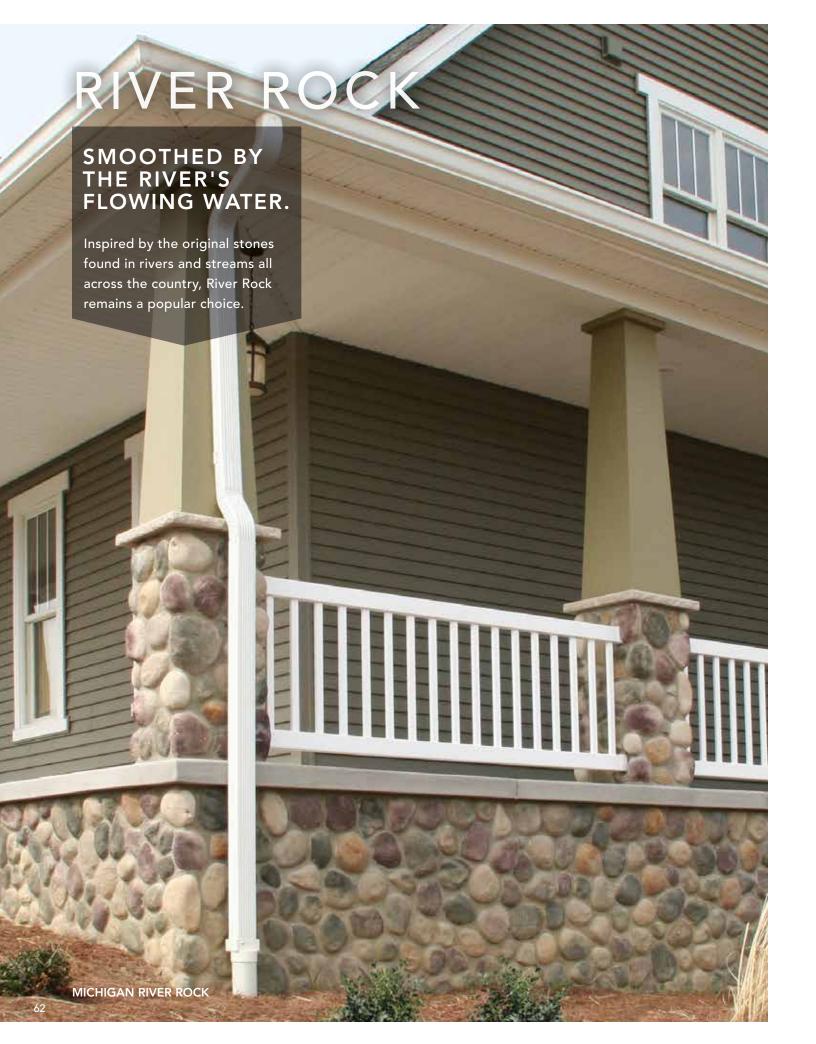


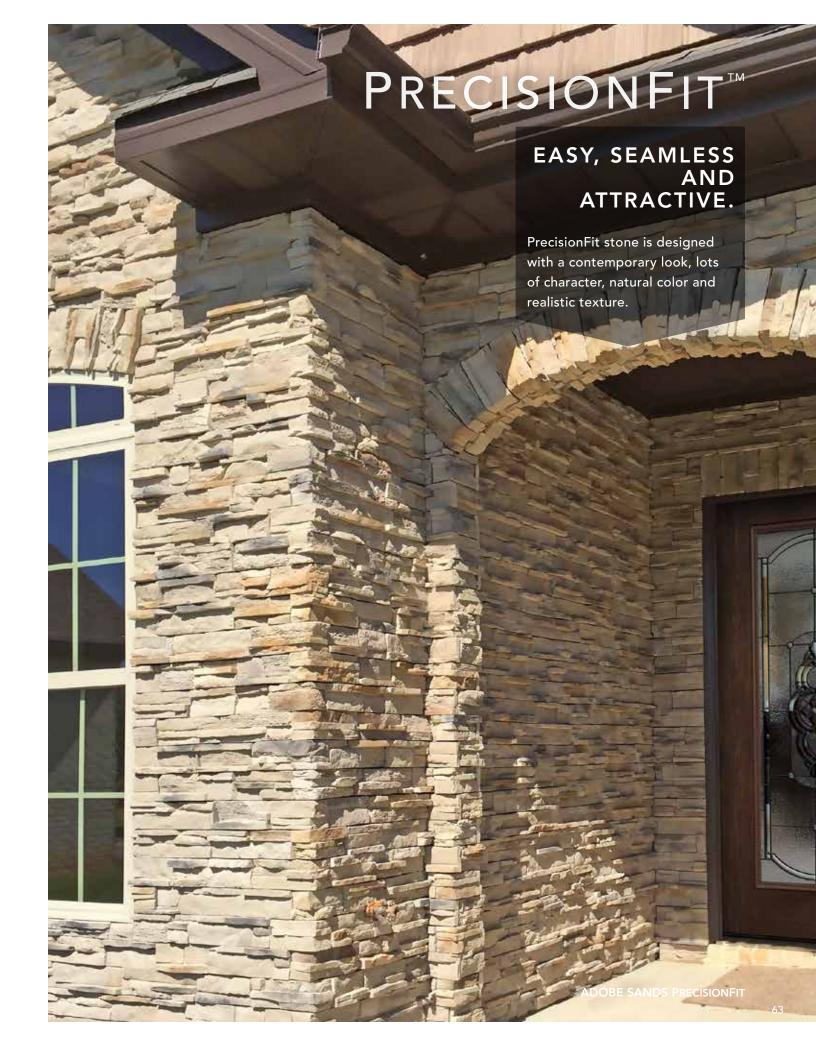












STONE PROFILES

PROFILES SO REALISTIC YOU HAVE TO TURN THEM OVER TO SEE THEY ARE MANUFACTURED

ProVia's stone products look and feel like the real thing because we handcraft each mold to capture every detail and depth. We carefully select natural stone from unique geographic regions to then skillfully mold and cast. Special care is taken to maximize nature's beauty of the undercuts for stunning realism.



Enhanced Stone Colors

TERRA CUT™



Cavern Color Palette - pg. 21



Slate Shale Color Palette - pg. 44



Frost Shale Color Palette - pg. 46



Summit Fossil Color Palette - pg. 13

NATURAL CUT™



Ashworth Copper Color Palette - pg. 33



Fernwood Spanish Moss Color Palette - pg. 40



Woodbridge Mesa Color Palette - pg. 25

LEDGESTONE



Brighton Desert Sands Color Palette - pg. 7



Copper Color Palette - pg. 31



Chesapeake Seashore Color Palette - pg. 5



Fossil Color Palette - pg. 11

LEDGESTONE (continued)



Rushmore Timber Color Palette - pg. 27



Saginaw Mesquite Color Palette - pg. 35



Santee Mesa Color Palette - pg. 23



Southbriar Spanish Moss Color Palette - pg. 39



Susquehanna Cavern Color Palette - pg. 19



Mystic Shale Color Palette - pg. 45



Oxford Shale Color Palette - pg. 46

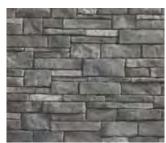
DRY STACK



Catawba Mesa Color Palette - pg. 23



Colorado Timber Color Palette - pg. 27



Erie Shale Color Palette - pg. 43



Mesquite Color Palette - pg. 35



LakepointeDesert Sands Color Palette - pg. 7



New England Seashore Color Palette - pg. 5



Ottawa Glacier Color Palette - pg. 15



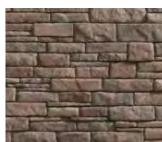
Phoenix Copper Color Palette - pg. 31



Seneca Fossil Color Palette - pg. 11



ShawneeCavern Color Palette - pg. 19



Whisperwood Spanish Moss Color Palette - pg. 39

STONE PROFILES

LIMESTONE



Allegheny Mesa Color Palette - pg. 24



Amherst Fossil Color Palette - pg. 12



Baja Copper Color Palette - pg. 32



Blue Ridge Shale Color Palette - pg. 43



Harbor Shale Color Palette - pg. 45



Buckingham Cavern Color Palette - pg. 20



Buff Glacier Color Palette - pg. 15



Nantucket Glacier Color Palette - pg. 16



Ohio Vintage Glacier Color Palette - pg. 16



Sandusky Shore Glacier Color Palette - pg. 17

FIELDSTONE



Mojave Copper Color Palette - pg. 32



Old Dominion Cavern Color Palette - pg. 20



Pennsylvania Mesquite Color Palette - pg. 36



Shenandoah Mesa Color Palette - pg. 24

FIELDSTONE (continued)



Top Rock Fossil Color Palette - pg. 12



StrathmoreDesert Sands Color Palette - pg. 8



Summerwinds Spanish Moss Color Palette - pg. 40

RIVER ROCK



Michigan Mesquite Color Palette - pg. 36



Mountain Mesa Color Palette - pg. 25

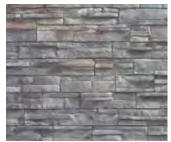
$PRECISIONFIT^{TM}$



Adobe Sands Desert Sands Color Palette - pg. 8



Driftwood Timber Color Palette - pg. 28



Sage Gray Shale Color Palette - pg. 44

STONE TRIM & ACCESSORIES



THE FINISHING TOUCHES MAKE THE DIFFERENCE

ProVia® offers all the accessories you will need to professionally complete your project. Take advantage of the various shapes, sizes and colors to make a project uniquely yours. Easy to manipulate, easy to install - our trims and accent pieces finish off a design to showcase a project's most beautiful attributes. Consult the color palette section of this catalog on pages 2-46 for recommended combinations - or design your own original creation.















CORNERS

90° corners are available in all color palettes.



TERRA CUT™ H: 2" - 8" D: 3/4" - 2"

Long Legs: 81/2" - 91/2" Medium Legs: 5" - 61/2" Short Legs: 2" - 21/2"



NATURAL CUT™ H: 1½" - 6½" D: 13/4" - 2"

Long Legs: 4" - 9" Short Legs: 13/4" - 21/2"



LEDGESTONE H: 1½" - 6½" D: 1" - 21/4"

Long Legs: 6½" - 10" Medium Legs: 51/2" - 7" Short Legs: 1½" - 21/4"



DRY STACK H: 1" - 5½" D: 1" - 2"

Long Legs: 9" - 101/2" Medium Legs: 51/2" - 61/2" Short Legs: 1½" - 21/4"



FIELDSTONE 3" - 16¹/₄" D: 1" - 2¹/₂"

Long Legs: 6" - 10" Short Legs: 1" - 2"



RIVER ROCK 3" - 161/2"

D: 2" Long Legs: 51/2" - 9" Short Legs: 3/4" - 3"



PRECISIONFIT™

H: 3¹⁵/₁₆" D: 1" - 21/4"

Long Legs: 81/2" Medium Legs: 51/2" Short Legs: 2"



LIMESTONE 90° & 135°

H: 2" - 12½" D: 1" - 1¾4"

90° Long Legs: 9" - 10" 90° Medium Legs: 51/2" - 61/2" 135° Short Legs: 21/2" - 31/2"

135° Long Legs: 7" - 101/2"

90° Short Legs: 2"



STONE TRIM & ACCESSORIES

COLORS











Stone trim and accessories are available in all colors unless otherwise noted.

MANTELS & BRACKETS



BRACKET 10½"W x 6½"L x 2½"D

KEYSTONES

Large $11\frac{1}{2}$ "W x 7"W x 11"H x 2"D Small $8\frac{7}{8}$ "W x 6"W x 8"H x $1\frac{3}{4}$ "D



UTILITY TRIM ACCENTS

HYDRANT STONE 65/8"W x 71/2"H x 13/4"D 1" Diameter Hole



CLASSIC LIGHT TRIM 7½"W x 105%"H x 1¾"D 4½" Diameter Hole



CLASSIC RECEPTACLE STONE 65/8"W x 71/2"H x 13/4"D 23/8"W x 41/8"H opening



HEARTHSTONES*



HALF HEARTHSTONE 20"W x 12"L x 13/4"D



*Hearthstones and half hearthstones are not suitable for foot traffic.

BLOCKS & SILLS

SHUTTER BLOCK 2"W x 131/2"L x 21/2"D (Available in Buff and Gray only)



WATER SILL with DRIP (1" wash) 235/8"W x 3"H x 3"D



WINDOW and DOOR TRIM ACCENTS

ROW LOCKS Large 5½"W x 7½"H x 1¾"D Small 4"W x 5"H x 13/4"D



FLAT WINDOW TRIM 61/2"W x 221/2"L x 11/2"D

6"W x 8"H x 13/4"D

TRIM STONE

WALL CAPS

FLAT WALL CAPS 12"W x 24"L x 21/4"D 14"W x 24"L x 21/4"D 16"W x 24"L x 21/4"D



PEAKED WALL CAPS Large 151/8"W x 193/4"L x 21/4"D low / 37/8"D high (7/8" wash) Small 111/4"W x 193/4"L x 21/4"D low / 31/8"D high (15/8" wash)



COLUMN CAPS 14"W x 14"L x 27/8"D 22"W x 22"L x 27/8"D 31"W x 31"L x 27/8"D



LIMITLESS OPTIONS



BLENDING STYLES AND COLORS

For those creative individuals, we offer the ability to mix and match stone groupings to form a completely new look. Design for a natural setting, a special gathering area of your home or yard and even your furnishings or other exterior elements to create that distinctively unique look.

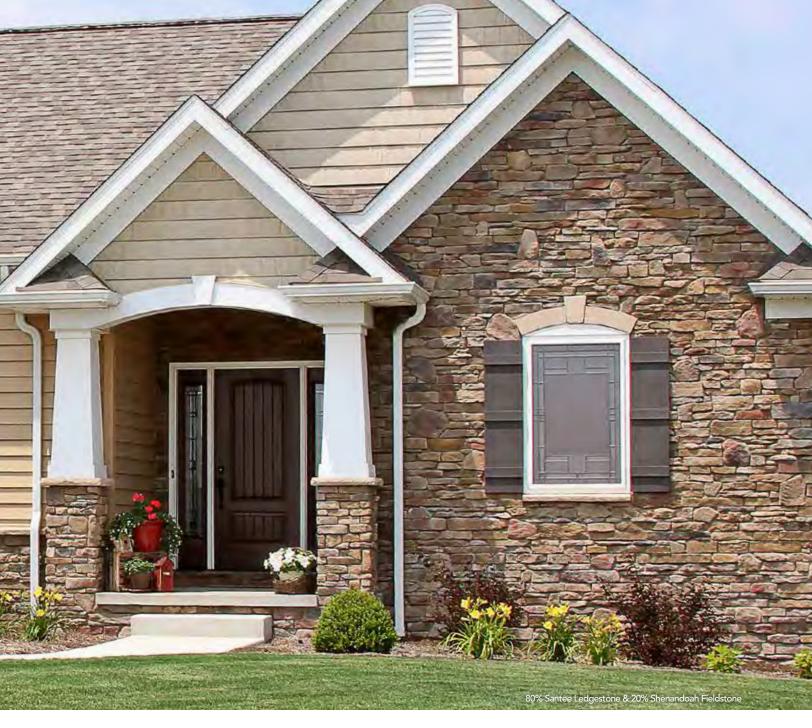
STONE VERSATILITY

Go for a unique look to distinguish your next project. We offer the ability to beautifully mix and match two or more collections to form a completely different look. At ProVia®, we can recommend mixes of stones based on our extensive years of experience or create your own look. You're limited only by your imagination.













GROUTING TECHNIQUES



A SMALL DETAIL THAT CAN DRAMATICALLY CHANGE THE CHARACTER OF STONE

Grout truly brings your stonework together. With traditional grouting methods, it is the grout that fills the voids between stones. Grout also plays an important part in the overall visual appearance of your finished stonework.

Selecting the type, size and color of the stone is only part of the customization process. You can select from several different grouting styles to further create the perfect look for your home.



The most common grout technique is a **standard or raked joint**. This is what you typically see with brickwork, for example. The grout is evenly applied around the edge of each stone or brick. When finished,

the grout appears as a recessed even layer, filling the gaps between stones and bricks. This is a classic, traditional technique that provides timeless beauty.





For a more old-world look, choose **overgrouting**. This technique uses a much heavier grout seam. Depending on the look you want, the grout can be even with or even extend beyond the face of the stone, rather than being recessed like

the standard grout technique. Grout may even partially cover the face of the stone. The overgrout technique is especially popular with larger, irregularly shaped stones.



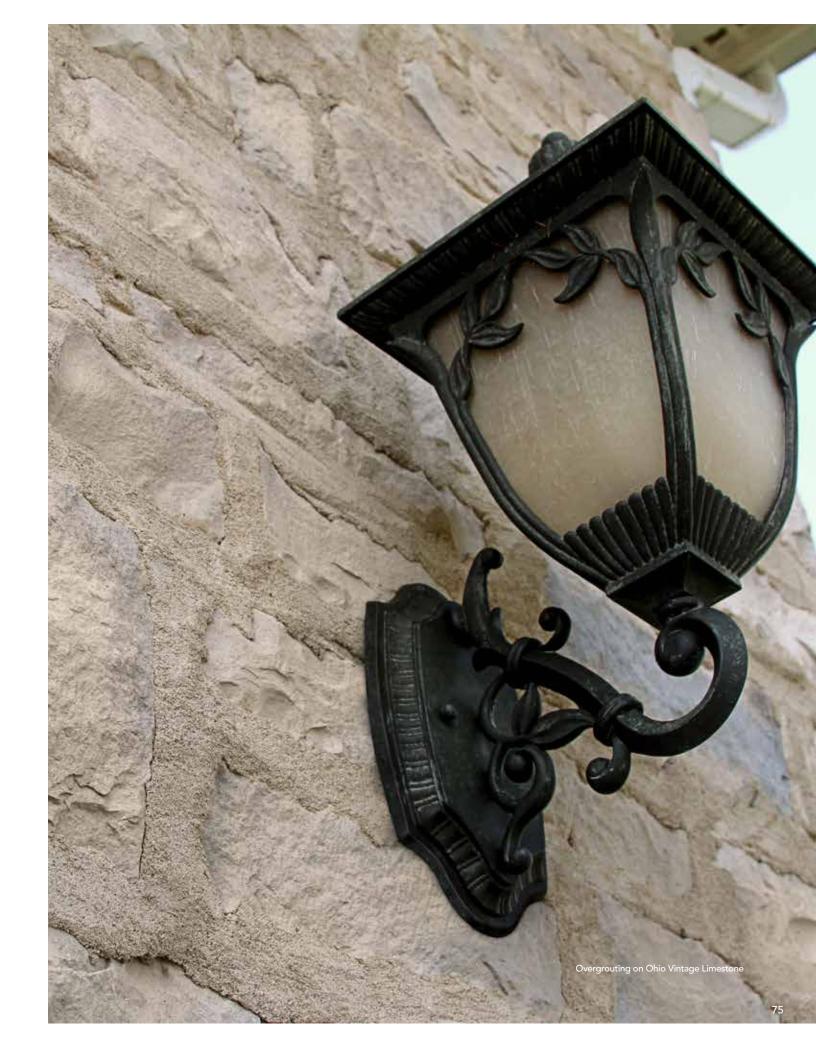
Many homeowners now choose the **dry stack** style of stonework, which is actually groutless. Mortar is used behind the stone to secure it in place, but there is no grout visible between the stones. This gives the work a

very natural, casual appearance. It appears as though the stones are simply stacked on top of one another. Due to freeze and thaw in northern regions, be sure to consult with your stone installer prior to any dry stack application.

All of ProVia's stone has a natural, ageless beauty. You can fine-tune that beauty by selecting the grouting technique that best matches your design goals. The ability to color or tint grout provides you with additional flexibility to create exactly the look you have in mind. See page 68 for more information on designing with grout colors.

Whether you want to project a classic, rustic or contemporary look, there is a grout technique available to fulfill your vision. Unlimited options give you the freedom to create your unique canvas in stone.





GROUT COLORS



COLOR REFLECTS YOUR DISTINCT PERSONALITY

The days of plain gray grout are long gone. Today, you have an almost unlimited palette of color options.

Visually blend your stone together into a near-seamless palette by selecting a color that closely emulates the dominant color of the stone. Choosing a well-matched color creates a natural and uniform appearance, with the grout barely noticeable.

To make the color and shape of your stone more prominent and to create additional visual drama, choose a contrasting color. With a darker stone, you would select a lighter grout and vice versa. This technique lets grout share the stage with stone, coming together to make a bold statement.

For a truly unique, standout effect choose an accent color for the grout. Visually connect the stonework to your home by coloring the grout to match the trim and other elements, or simply select a grout hue that pleases your eye.

What look do you want to create? Ask your ProVia® stone product specialist to help guide you through the selection process.











For a unique home exterior design, choose a grout color that matches a darker colored siding, or a matching color tone in the stone.

HOW LIGHTING AFFECTS THE WAY YOU SEE COLOR



EXTERIOR APPLICATIONS

Choosing the color of stone for your home's exterior is important to you. Making the right color choice can increase curb appeal and the value of your home.

As you look at all the different styles and colors of ProVia's stone products, it is important to factor in lighting when making your choice. Daylight, or more specifically, direct sunlight versus indirect sunlight, impacts how color is perceived.



In the image above, notice how the direct sunlight has a dramatic affect on the color of the stone. Direct sunlight can also create dramatic shadow lines providing increased visual appeal.



As you look at the stone colors in the shaded parts of the home, it begins to take on a completely different look and feel. Colors become less vivid creating a softer, more subtle look. Shadow lines are reduced and sometimes eliminated.



INTERIOR APPLICATIONS

ProVia's stone products can also be installed on the interior of your home. Fireplaces, kitchens, family room walls... our diverse selection of stone profiles and colors can create pleasant, welcoming atmospheres within the walls of your home.

Color is affected by the lighting inside your home, and lighting can have a tremendous impact on how you see color, as shown in the picture above. Light reflected from painted walls, stained wood, and colored carpeting, for example, can provide dramatic color shifts that can make the stone color appear different. Thus, creating an impressive atmosphere within your home.

When choosing your ProVia stone products for exterior or interior purposes, we encourage you to choose carefully, and look at our colors within the environments they will be installed in. This will provide you with a truer representation of what you can expect to see with your finished project.

PROFESSIONAL INSTALLATION FAQ

FOR YEARS OF GUARANTEED BEAUTY

Q: How can I be sure my stone will be installed level?

A: When laying out rows of stone, be sure to "snap" a chalk plumb line guide approximately every 6-8" apart on the scratch wall. This will ensure parallel and consistent lines to follow.

Q: How can I make sure my stone follows a natural pattern?

A: When laying horizontal lines, be sure to break the joint lines at least at every 6' wide section. To help eliminate the frequency of vertical joint lines, limit the lines at every vertical.

Q: How should I prep my doors and windows?

A: Make sure all openings are properly flashed before applying stone. This prevents water seepage from going under the application which will cause it to fail. Visit the MVMA website at www.masonryveneer.org for more information.

Q: Do I have to use grout?

A: No, stone can be grouted or non-grouted. If it is a grouted application be aware that you can choose from several grout colors that match or contrast. When selecting a dry stack (non-grouted) application, be sure the entire back surface, including all perimeters, of the stone is encapsulated with mortar to avoid water seepage behind the stone. NOTE: If water seeps behind stones, it undergoes freeze and thaw shifts with weathering and subsequent release of the products from the substrate will occur over time.

Q: Can I use Hearthstones as pavers?

A: No, Hearthstones are not approved for foot traffic.

Q: Do you provide products for overhead installation (ceilings, overhangs, etc. with one surface adhesion)?

A: Our larger stone products are not intended for use with one surface adhesion and are not covered by the warranty. However, overhead use with 2 or 3 side adhesion and smaller profiles may be used, but we advise talking to your Account Manager for warranty coverage before installation.

Q: How close to the ground can these stones by installed?

A: The stone should be installed no closer than 4" to the final grade or 2" to a hard surface (sidewalk, driveway, etc.)

Q: How should I clean my stone?

A: Do not use power washers or harsh chemicals on or around ProVia's stone products as damage may occur. Visit our Stone Installation page at provia.com to view our video on proper cleaning procedures.

Q: Will I need anything besides stone flats and corners to finish my project?

A: Yes. When there are transitions, etc., be sure to ask about trim and architectural accessories to give your project a polished and complete look (see pages 68-71 in this catalog for details).

Q: Can I only use one kind of stone?

A: Not at all, See pages 72 & 73, or ask about our custom mixed stone applications when creating unique looks.

Q: What is the warranty on my stone?

A: ProVia's stone products carries a Lifetime Limited Warranty against faulty manufacturing process or defective materials as follows:

The installation must be in compliance with the applicable specifications and requirements and the stone subjected only to normal exposure and use. ProVia guarantees its stone products against chipping, flaking, unsightly discoloration or any other serious deterioration. Warranty coverage is limited to replacement or repair of defective materials only and does not cover labor to remove or replace materials. Warranty coverage is limited to the original purchaser. The manufacturer will not be liable for any damage or defects due to misuse, building movement, installation, acts of God, fire or any other cause beyond the manufacturer's control. For the most current information, please visit the warranty section of our website at: provia.com/warranty.

MULTI-FAMILY

Our complete portfolio of exterior building products and services makes it easy for professionals to do business with us. At ProVia®, we care for details in ways others won't and that is evident in every product we manufacture including our full line of:

- Manufactured Stone and Accessories
- Vinyl and Insulated Siding
- Energy Efficient Steel and Fiberglass Entry Door Systems
- Thermally Efficient Vinyl Windows
- Vinyl Exterior + Real Wood Interior Windows
- And, the best glazing packages available on the market

ProVia is leading the way in the Multi-Family Market in quality and service for builders, contractors and architects all across the country. Our custom capabilities along with our ability to meet industry specs and LEED certification requirements set us apart from the competition. For your next project, let us take care of the details for you. Experience easy. Experience ProVia. Visit our website's professional section at: provia.com/professionals.



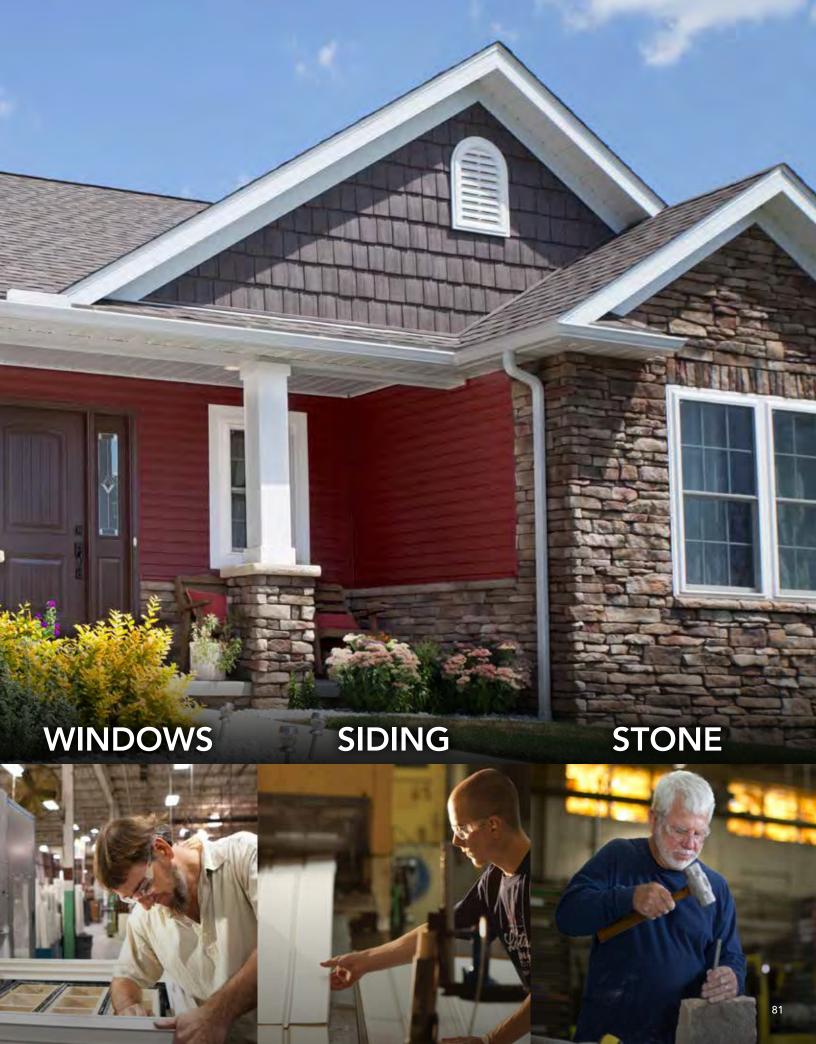


DETAILS IN WAYS OTHERS WON'T

At ProVia, we care about our customers as much as we do the products and services we meticulously provide. We combine old-world craftsmanship with state-of-the-art technology to deliver personalized care with every order. We invite you to experience ProVia's full line of products crafted The Professional Way - which includes the industry's best in doors, windows, siding and stone.

Browse our full line of products at **provia.com**







"To serve, by caring for details in ways others won't." It's not just our mission, but a way of letting our light shine every day at ProVia®. We continually strive to put these words into action by providing unmatched quality and service. The P-icon symbolizes each employee's commitment to devoting the utmost care, pride and quality into each building product we manufacture...it's The Professional Way.



Doors • Windows • Siding • Stone **provia.com**

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